TRAINING REGULATIONS



MECHATRONICS SERVICING NC II

ELECTRICAL & ELECTRONICS SECTOR

TECHNICAL EDUCATION AND SKILLS DEVELOPMENT AUTHORITY East Service Road, South Superhighway, Taguig City, Metro Manila Technical Education and Skills Development Act of 1994 (Republic Act No. 7796)

Section 22, "Establishment and Administration of the National Trade Skills Standards" of the RA 7796 known as the TESDA Act mandates TESDA to establish national occupational skill standards. The Authority shall develop and implement a certification and accreditation program in which private industry group and trade associations are accredited to conduct approved trade tests, and the local government units to promote such trade testing activities in their respective areas in accordance with the guidelines to be set by the Authority. The Training Regulations (TR) serve as basis for the:

- 1 Competency assessment and certification;
- 2 Registration and delivery of training programs; and
- 3 Development of curriculum and assessment instruments.

Each TR has four sections:

- Section 1 Definition of Qualification refers to the group of competencies that describes the different functions of the qualification.
- Section 2 Competency Standards gives the specifications of competencies required for effective work performance.
- Section 3 Training Arrangements contains information and requirements in designing training program for certain Qualification. It includes curriculum design, training delivery; trainee entry requirements; tools and requirements; tools and equipment; training facilities and trainer's qualification.
- Section 4 Assessment and Certification Arrangements describes the policies governing assessment and certification procedure

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TRAINING REGULATIONS FOR MECHATRONICS SERVICING NC II

Section 1 MECHATRONICS SERVICING NC II QUALIFICATIONS

The Mechatronics Servicing NC II Qualification consists of competencies that must be possessed to enable a person to install, configure and test mechatronics and automation devices/system.

This Qualification is packaged from the competency map of the Electrical & Electronics Industry sector as shown in Annex A.

The units of competency comprising this qualification include the following:

| Code | BASIC COMPETENCIES |
|--------------------------------|--|
| 5 00 311 1 05 5 00 311 1 06 | Participate in workplace communication Work in team environment |
| 5 00 311 1 07 | Practice career professionalism |
| 5 00 311 1 08 | Practice occupational health and safety procedures |
| Cada | |
| Code | COMMON COMPETENCIES |
| ELC311205 | Use Hand Tools |
| ELC311201 | Perform Mensuration and Calculation |
| ELC311202 | Prepare and Interpret Technical Drawing |
| ELC311204 | Apply Quality Standards |
| ELC311203 | Perform Computer Operations |
| ELC311206 | Terminate and Connect Electrical Wiring and Electronic Circuits |
| ELC311209 | Test Electronic Components |
| | |
| Code | CORE COMPETENCIES |
| ELC311301 | Install Mechatronics and Automation Devices |

ELC311302 Configure and Test Mechatronics and Automation System

A person who has achieved this Qualification is competent to be:

- Mechatronics and Automation Technician
- Mechatronics and Automation Installer

SECTION 2: COMPETENCY STANDARDS

This section gives the details of the contents of the basic, common, and core units of competency required for Mechatronics Servicing NC II.

BASIC COMPETENCIES

UNIT OF COMPETENCY : PARTICIPATE IN WORKPLACE COMMUNICATION **UNIT CODE**

- 500311105 :
- UNIT DESCRIPTOR
- : This unit covers the knowledge, skills and attitudes required to gather, interpret and convey information in response to workplace requirements.

| ELEMENT PERFORMANCE CRITERIA Italicized terms are elaborated in the Bange of Variables | | REQUIRED KNOWLEDGE | REQUIRED SKILLS | |
|--|--|--|--|--|
| 1. Obtain and convey workplace information | 1.1 Specific and relevant information is accessed from <i>appropriate sources</i> 1.2 Effective questioning , active listening and speaking skills are used to gather and convey information 1.3 Appropriate <i>medium</i> is used to transfer information and ideas 1.4 Appropriate non- verbal communication is used 1.5 Appropriate lines of communication with supervisors and colleagues are identified and followed 1.6 Defined workplace procedures for the location and <i>storage</i> of information are used 1.7 Personal interaction is carried out clearly and concisely | Effective communication Different modes of communication Written communication Organizational policies Sources of information Types of question Medium of communication Flow of communication Storage system Telephone courtesy | Follow simple spoken language Performing routine workplace duties following simple written notices Ability to relate to people of social range in the workplace Gather and provide information in response to workplace requirements Listening skills Questioning skills Workplace language skills | |
| 2. Participate in workplace meetings and discussions | 2.1 Team meetings are attended on time 2.2 Own opinions are clearly expressed and those of others are listened to without interruption 2.3 Meeting inputs are consistent with the meeting purpose and established <i>protocols</i> 2.4 <i>Workplace interactions</i> are conducted in a courteous manner | Communication procedures and systems Meeting protocols Nature of workplace meetings Barriers of communication Workplace interactions Non verbal communication | Ability to relate to people of social range in the workplace Interpersonal communication skill Observing meeting protocols | |

| ELEMENT | PERFORMANCE CRITERIA <i>Italicized</i> terms are elaborated in the Range of Variables | REQUIRED KNOWLEDGE | REQUIRED SKILLS |
|--|---|---|--|
| 2 Complete | 2.5 Questions about simple routine workplace procedures and matters concerning working conditions of employment are asked and responded to 2.6 Meetings outcomes are interpreted and implemented 3.1 Bange of <i>forms</i> relating to | Technology relevant | Apply basic |
| 3. Complete relevant work related documents | 3.1 Range of <i>forms</i> relating to conditions of employment are completed accurately and legibly 3.2 Workplace data is recorded on standard workplace forms and documents 3.3 Basic mathematical processes are used for routine calculations 3.4 Errors in recording information on forms/ documents are identified and properly acted upon 3.5 Reporting requirements to supervisor are completed | Technology relevant to the enterprise and the individual's work Types of workplace documents and forms Basic mathematical concepts Kinds of workplace report | Apply basic mathematical processes of addition, subtraction, division and multiplication Data recording Report writing |

| VARIABLE | RANGE | | |
|--------------------------|-------|--|--|
| 1. Appropriate sources | 1.1. | Team members | |
| | 1.2. | Suppliers | |
| | 1.3. | Trade personnel | |
| | 1.4. | Local government | |
| | 1.5. | Industry bodies | |
| 2. Medium | 2.1. | Memorandum | |
| | 2.2. | Circular | |
| | 2.3. | Notice | |
| | 2.4. | Information discussion | |
| | 2.5. | Follow-up or verbal instructions | |
| | 2.6. | Face to face communication | |
| 3. Storage | 3.1. | Manual filing system | |
| | 3.2. | Computer-based filing system | |
| 4. Forms | 4.1. | Personnel forms, telephone message forms, safety | |
| | 1 | reports | |
| 5 Workplace interactions | 5.1. | Face to face | |
| | 5.2. | Telephone | |
| | 5.3. | Electronic and two way radio | |
| | 5.4. | Written including electronic, memos, instruction | |
| | | and forms, non-verbal including gestures, signals, | |
| | : | signs and diagrams | |
| 6. Protocols | 6.1. | Observing meeting | |
| | 6.2. | Compliance with meeting decisions | |
| | 6.3. | Obeying meeting instructions | |
| | | - | |

| 1. Critical aspects of Competency | Assessment requires evidence that the candidate: 1.1. Prepared written communication following standard format of the organization 1.2. Accessed information using communication equipment |
|--------------------------------------|--|
| | 1.3. Made use of relevant terms as an aid to transfer information effectively |
| | 1.4. Conveyed information effectively adopting the formal or informal communication |
| 2. Resource Implications | 2.1. Fax machine2.2. Telephone2.3. Writing materials2.4. Internet |
| 3. Methods of Assessment | 3.1. Direct Observation3.2. Oral interview and written test |
| 4. Context for Assessment | 4.1. Competency may be assessed individually in the actual workplace or through accredited institution |

UNIT OF COMPETENCY: UNIT CODE :

WORK IN TEAM ENVIRONMENT

: 500311106

UNIT DESCRIPTOR

: This unit covers the skills, knowledge and attitudes to identify role and responsibility as a member of a team.

| | ELEMENT PERFORMANCE CRITERIA Italicized terms are elaborated in the Bange of Variables | | REQUIRED KNOWLEDGE | REQUIRED SKILLS |
|----|--|--|---|--|
| 1. | Describe team role and scope | 1.1. The role and objective of the team is identified from available sources of information 1.2. Team parameters, reporting relationships and responsibilities are identified from team discussions and appropriate external sources | Team roles Definition of Team Difference between team and group Different source of information Objectives and goals of team | • Describing the team role and scope |
| 2. | Identify own role and responsibility within team | 2.1. Individual role and responsibilities within the team environment are identified 2.2. Roles and responsibility of other team members are identified and recognized 2.3. Reporting relationships within team and external to team are identified | Team structure Roles and responsibility of team members Teams in work environment Fundamental rights at work including gender sensitivity | Communicate appropriately, consistent with the culture of the workplace Identifying individual role and responsibility Identifying external relationship |
| 3. | Work as a team member | 3.1. Effective and appropriate forms of communications used and interactions undertaken with team members who contribute to known team activities and objectives 3.2. Effective and appropriate contributions made to complement team activities and objectives, based on individual skills and competencies and <i>workplace context</i> 3.3. Observed protocols in reporting using standard operating procedures 3.4. Contribute to the development of team work plans based on an understanding of team's role and objectives and individual competencies of the members | Communication process Group planning and decision making Team goals and objectives Understanding individual competencies relative to teamwork Types of individuals Role of leaders | Interacting effectively with others Setting team goals and expectations |

| VARIABLE | RANGE |
|-------------------------------|--|
| 1. Role and objective of team | 1.1. Work activities in a team environment with enterprise or specific sector 1.2. Limited discretion, initiative and judgement maybe demonstrated on the job, either individually or in a team environment |
| 2. Sources of information | Standard operating and/or other workplace procedures Job procedures Machine/equipment manufacturer's specifications and instructions Organizational or external personnel Client/supplier instructions Quality standards OHS and environmental standards |
| 3. Workplace context | 3.1. Work procedures and practices 3.2. Conditions of work environments 3.3. Legislation and industrial agreements 3.4. Standard work practice including the storage, safe handling and disposal of chemicals 3.5. Safety, environmental, housekeeping and quality guidelines |

| Assessment requires evidence that the candidate: |
|---|
| 1.1. Operated in a team to complete workplace activity 1.2. Worked effectively with others 1.3. Conveyed information in written or oral form 1.4. Selected and used appropriate workplace language 1.5. Followed designated work plan for the job 1.6. Reported outcomes |
| The following resources MUST be provided: |
| 2.1. Access to relevant workplace or appropriately simulated environment where assessment can take place |
| 2.2. Materials relevant to the proposed activity or tasks |
| Competency may be assessed through: |
| 3.1. Observation of the individual member in relation to the work activities of the group 3.2. Observation of simulation and or role play involving the participation of individual member to the attainment of |
| organizational goal |
| 3.3. Case studies and scenarios as a basis for discussion of issues and strategies in teamwork |
| 4.1. Competency may be assessed in workplace or in a simulated workplace setting 4.2. Assessment shall be observed while task are being undertaken whether individually or in group |
| |

UNIT OF COMPETENCY: UNIT CODE : UNIT DESCRIPTOR :

PRACTICE CAREER PROFESSIONALISM

500311107

: This unit covers the knowledge, skills and attitudes in promoting career growth and advancement.

| | | PERFORMANCE CRITERIA | REQUIRED | REQUIRED |
|----|--|---|--|---|
| | ELEMENT | <i>Italicized</i> terms are elaborated in the Range of Variables | KNOWLEDGE | SKILLS |
| 1. | Integrate personal objectives with organizational goals | 1.1. Personal growth and work plans are pursued towards improving the qualifications set for the profession 1.2. Intra- and interpersonal relationships are maintained in the course of managing oneself based on performance <i>evaluation</i> 1.3. Commitment to the organization and its goal is demonstrated in the performance of duties | Work values and ethics (Code of Conduct, Code of Ethics, etc.) Understanding personal objectives Understanding organizational goals Difference between intra and interpersonal relationship Performance evaluation | Demonstrate Intra and Interpersonal skills at work Demonstrate personal commitment in work |
| 2. | Set and meet work priorities | 2.1. Competing demands are prioritized to achieve personal, team and organizational goals and objectives. 2.2. <i>Resources</i> are utilized efficiently and effectively to manage work priorities and commitments 2.3. Practices along economic use and maintenance of equipment and facilities are followed as per established procedures | Company policies Company operations, procedures and standards Time management Basic strategic planning concepts Resource utilization and management | Managing goals and time Practice economic use of resources and facilities Setting work priorities Practice time management |
| 3. | Maintain professional growth and development | 3.1. Trainings and career opportunities are identified and availed of based on job requirements 3.2 Recognitions are sought/received and demonstrated as proof of career advancement 3.3 Licenses and/or certifications relevant to job and career are obtained and renewed | Career development opportunities Company recognition and incentives Information on relevant licenses and or certifications | Determining personal career development needs Identifying career opportunities |

| VARIABLE | RANGE |
|---------------------------------------|--|
| 1. Evaluation | 1.1 Performance Appraisal1.2 Psychological Profile1.3 Aptitude Tests |
| 2. Resources | 2.1 Human 2.2 Financial 2.3 Technology 2.3.1 Hardware 2.3.2 Software |
| 3. Trainings and career opportunities | 3.1 Participation in training programs 3.1.1 Technical 3.1.2 Supervisory 3.1.3 Managerial 3.1.4 Continuing Education 3.2 Serving as Resource Persons in conferences and workshops |
| 4. Recognitions | 4.1 Recommendations 4.2 Citations 4.3 Certificate of Appreciations 4.4 Commendations 4.5 Awards 4.6 Tangible and Intangible Rewards |
| 5. Licenses and/or certifications | 5.1 National Certificates5.2 Certificate of Competency5.3 Support Level Licenses5.4 Professional Licenses |

| 1. | Critical aspects of Competency | Assessment requires evidence that the candidate: 1.1 Attained job targets within key result areas (KRAs) 1.2 Maintained intra - and interpersonal relationship in the course of managing oneself based on performance evaluation 1.3 Completed trainings and career opportunities which are based on the requirements of the industries 1.4 Acquired and maintained licenses and/or certifications according to the requirement of the qualification |
|----|-----------------------------------|--|
| 2 | Resource | The following resources MUST be provided: |
| ۷. | | 1 Martin Les an accessment le artism |
| | Implications | 2.1 Workplace or assessment location |
| | | 2.2 Case studies/scenarios |
| 3. | Methods of | Competency may be assessed through: |
| | Assessment | 3.1 Portfolio Assessment |
| | | 3.2 Interview |
| | | 3.3 Simulation/Role-plays |
| | | 3.4 Observation |
| | | 2.5 Third Party Departs |
| | | |
| | | 3.6 Exams and lests |
| 4. | Context for | 4.1 Competency may be assessed in the work place or in a |
| | Assessment | simulated work place setting |
| | | |

UNIT OF COMPETENCY : PROCEDURES UNIT CODE :

PRACTICE OCCUPATIONAL HEALTH AND SAFETY

500311108

UNIT DESCRIPTOR

: This unit covers the outcomes required to comply with regulatory and organizational requirements for occupational health and safety.

| _ | | PERFORMANCE CRITERIA | REQUIRED | REQUIRED |
|------|----------------------------------|--|--|--|
| E | LEMENT | <i>Italicized</i> terms are elaborated in the Range of Variables | KNOWLEDGE | SKILLS |
| | ldentify hazards and risks | 1.1 Safety regulations and workplace safety and hazard control practices and procedures are clarified and explained based on organization procedures 1.2 Hazards/risks in the workplace and their corresponding indicators are identified to minimize or eliminate risk to co- workers, workplace and environment in accordance with organization procedures 1.3 Contingency measures during workplace accidents, fire and other emergencies are recognized and established in accordance with organization procedures | OHS procedures and practices and regulations Hazards/risks identification and control OHS indicators Organizational contingency practices | Hazards/risks identification and control skills Practice of safety and health procedures and personal hygiene |
| 2. | Evaluate hazards and risks | 2.1 Terms of maximum tolerable limits which when exceeded will result in harm or damage are identified based on threshold limit values (TLV) 2.2 Effects of the hazards are determined 2.3 OHS issues and/or concerns and identified safety hazards are reported to designated personnel in accordance with workplace requirements and relevant workplace OHS legislation | Threshold Limit Value (TLV) Effects of safety hazards | Communication skills Reporting safety hazards |
| 3. (| Control hazards and risks | 3.1 Occupational Health and Safety (OHS) procedures for controlling hazards/risks in workplace are consistently followed 3.2 Procedures for dealing with workplace accidents, fire and emergencies are followed in accordance with organization OHS policies | Personal hygiene practices Organization safety and health protocol Company emergency procedure practices | Practice of personal hygiene Respond to emergency |

| ELEMENT | PERFORMANCE CRITERIA Italicized terms are elaborated in the Range of Variables | REQUIRED KNOWLEDGE | REQUIRED SKILLS |
|---------------------------------|---|---|--|
| | 3.3 Personal protective equipment (PPE) is correctly used in accordance with organization OHS procedures and practices 3.4 Appropriate assistance is provided in the event of a workplace emergency in accordance with established organization protocol | | |
| 4. Maintain OHS awareness | 4.1 <i>Emergency-related drills and trainings</i> are participated in as per established organization guidelines and procedures 4.2 <i>OHS personal records</i> are completed and updated in accordance with workplace requirements | Workplace OHS personal records Information on emergency-related drills | Practice emergency- related drill skills in the workplace |

| VARIABLE | RANGE | |
|-------------------------|--|--|
| 1. Safety regulations | May include but are not limited to: 1.1 Clean Air Act 1.2 Building code 1.3 National Electrical and Fire Safety Codes 1.4 Waste management statutes and rules 1.5 Philippine Occupational Safety and Health Standards 1.6 DOLE regulations on safety legal requirements 1.7 ECC regulations | |
| 2. Hazards/Risks | May include but are not limited to: 2.1 Physical hazards – impact, illumination, pressure, noise, vibration, temperature, radiation 2.2 Biological hazards- bacteria, viruses, plants, parasites, mites, molds, fungi, insects 2.3 Chemical hazards – dusts, fibers, mists, fumes, smoke, gasses, vapors 2.4 Ergonomics 2.4.1 Psychological factors – over exertion/ excessive force, awkward/static positions, fatigue, direct pressure, varying metabolic cycles 2.4.2 Physiological factors – monotony, personal relationship, work out cycle | |
| 3. Contingency measures | May include but are not limited to: 3.1 Evacuation 3.2 Isolation 3.3 Decontamination 3.4 (Calling designed) emergency personnel | |
| 4. PPE | May include but are not limited to: 4.1 Mask 4.2 Gloves 4.3 Goggles 4.4 Hair Net/cap/bonnet 4.5 Face mask/shield 4.6 Ear muffs 4.7 Apron/Gown/coverall/jump suit 4.8 Anti-static suits | |

| VARIABLE | RANGE | |
|--|--|--|
| 5. Emergency-related drills and training | 5.1 Fire drill 5.2 Earthquake drill 5.3 Basic life support/CPR 5.4 First aid 5.5 Spillage control 5.6 Decontamination of chemical and toxic 5.7 Disaster preparedness/management | |
| 6. OHS personal records | 6.1 Medical/Health records6.2 Incident reports6.3 Accident reports6.4 OHS-related training completed | |

| 1. Critical aspects of Competency | Assessment requires evidence that the candidate: 1.1 Explained clearly established workplace safety and hazard control practices and procedures 1.2 Identified hazards/risks in the workplace and its corresponding indicators in accordance with company procedures 1.3 Recognized contingency measures during workplace accidents, fire and other emergencies 1.4 Identified terms of maximum tolerable limits based on threshold limit value (TLV). 1.5 Followed Occupational Health and Safety (OHS) procedures for controlling hazards/risks in workplace 1.6 Used Personal Protective Equipment (PPE) in accordance with company OHS procedures and practices 1.7 Completed and updated OHS personal records in accordance with workplace requirements |
|--------------------------------------|---|
| 2. Resource Implications | The following resources must be provided: 2.1 Workplace or assessment location 2.2 OHS personal records 2.3 PPE 2.4 Health records |
| 3. Methods of Assessment | Competency may be assessed through: 3.1 Portfolio Assessment 3.2 Interview 3.3 Case Study/Situation |
| 4. Context for Assessment | 4.1 Competency may be assessed in the work place or in a simulated work place setting |

COMMON COMPETENCIES

UNIT TITLE UNIT CODE UNIT DESCRIPTOR

USE HAND TOOLS

ELC311205

:

:

:

This unit covers the knowledge, skills and attitudes on the safe use, handling and maintenance of tools.

| ELEMENT | PERFORMANCE CRITERIA Italicized Bold terms are elaborated in the Range of Variables | REQUIRED KNOWLEDGE | REQUIRED SKILLS |
|---|--|--|--|
| Plan and prepare for tasks to be undertaken | 1.1. Tasks to be undertaken are properly identified 1.2. Appropriate <i>hand tools</i> are identified and selected according to the task requirements | Planning and preparing task/ activity Electronics hand tools and their uses Function, operation and common faults in electronics hand tools | Preparing required tasks Communication skills Using hand tools properly |
| 2. Prepare hand tools | 2.1. Appropriate hand tools are checked for proper operation and safety 2.2. Unsafe or faulty tools are identified and marked for repair according to standard company procedure | Checking and safety requirements in handling tools Standard procedures in checking, identification and marking of safe or unsafe/ faulty tools | Identifying and checking hand tools Marking of safe or unsafe/ faulty hand tools |
| 3. Use appropriate hand tools and test equipment | 3.1. Tools are used according to tasks undertaken 3.2. All safety procedures in using tools are observed at all times and appropriate <i>personal protective equipment</i> (PPE) are used 3.3. Malfunctions, unplanned or unusual events are reported to the supervisor | Safety requirements in using electronics hand tools and test equipment Electronics hand tools for adjusting, dismantling, assembling, finishing, and cutting. Processes, Operations, Systems Proper usage and care of hand tools Types and uses of test equipment Common faults in the use of hand tool | Reading skills required to interpret work instruction and numerical skills Using PPE properly Problem solving in emergency situation |
| 4. Maintain hand tools | 4.1. Tools are not dropped to avoid damage 4.2. Routine <i>maintenance</i> of tools undertaken according to standard operational procedures, principles and techniques 4.3. Tools are stored safely in appropriate locations in accordance with manufacturer's specifications or standard operating procedures | Safety requirements in maintenance of hand tools Processes, Operations, Systems Maintenance of tools Storage of hand tools | Checking and cleaning hand tools Storing hand tools properly |

| VARIABLE | RANGE | | |
|---|--|--|--|
| 1. Hand tools | Hand tools for adjusting, dismantling, assembling, finishing, and cutting. Tool set includes the following but not limited to: screw drivers, pliers, punches, wrenches, files | | |
| 2. Personal Protective Equipment (PPE) | 2.1. Gloves2.2. Protective eyewear2.3. Apron/overall | | |
| 3. Maintenance | 3.1. Cleaning 3.2. Lubricating 3.3. Tightening 3.4. Simple tool repairs 3.5. Hand sharpening 3.6. Adjustment using correct procedures | | |

| 1. Critical aspect of competency | Assessment requires evidence that the candidate: |
|-------------------------------------|---|
| | 1.1. Demonstrated safe working practices at all times 1.2. Communicated information about processes, events or tasks being undertaken to ensure a safe and efficient working environment |
| | 1.3. Planned tasks in all situations and reviewed task requirements as appropriate |
| | 1.4. Performed all tasks to specification1.5. Maintained and stored tools in appropriate location |
| 2. Method of assessment | Competency in this unit must be assessed through: 2.1. Observation 2.2. Oral questioning |
| 3. Resource Implication | Tools may include the following but not limited to: 3.1.screw drivers 3.2.pliers 3.3.punches 3.4.wrenches, files |
| 4. Context of Assessment | 4.1. Assessment may be conducted in the workplace or in a simulated work environment |

UNIT TITLE UNIT CODE UNIT DESCRIPTOR

:

:

PERFORM MENSURATION AND CALCULATION ELC311201

: This unit covers the knowledge, skills and attitudes and values needed identify, care, handle and use measuring instruments

| | | PERFORMANCE CRITERIA | | |
|----|--|--|--|--|
| | ELEMENT | <i>Italicized Bold</i> terms are elaborated in the Range of Variables | REQUIRED KNOWLEDGE | REQUIRED SKILLS |
| 1. | Select measuring instruments | 1.1. Object or component to be measured is identified 1.2. Correct specifications are obtained from relevant source 1.3. Measuring tools are selected in line with job requirements | Category of measuring instruments Types and uses of measuring instruments Shapes and Dimensions Formulas for volume, areas, perimeters of plane and geometric figures | Identifying and selecting measuring instruments Visualizing objects and shapes |
| 2. | Carry out measurements and calculation | 2.1. Appropriate <i>measuring instrument</i> is selected to achieve required outcome 2.2. Accurate measurements are obtained for job 2.3. <i>Calculation</i> needed to complete work tasks are performed using the four basic process of addition (+), subtraction (-), multiplication (x), and division (/) 2.4. Calculation involving fractions, percentages and mixed numbers are used to complete workplace tasks. 2.5. Numerical computation is self-checked and corrected for accuracy 2.6. Instruments are read to the limit of accuracy of the tool | Calculation & measurement Four fundamental operation Linear measurement Dimensions Unit conversion Ratio and proportion | Performing calculation by addition, subtraction, multiplication and division; Interpreting formulas for volume, areas, perimeters of plane and geometric figures Handling of measuring instruments |
| 3. | Maintain measuring instruments | 3.1. Measuring instruments are not dropped to avoid damage 3.2. Measuring instruments are cleaned before and after using. 3.3. Proper storage of instruments undertaken according to manufacturer's specifications and standard operating procedures. | Types of measuring instruments and their uses Safe handling procedures in using measuring instruments Four fundamental operation of mathematics Formula for volume, area, perimeter and other geometric figures | Handling and maintaining measuring instruments |

| VARIABLE | RANGE |
|--------------------------|--|
| 1. Measuring instruments | 1.1. Straight edge |
| | 1.2. Torque gauge |
| | 1.3. Try square |
| | 1.4. Protractor |
| | 1.5. Combination gauge |
| | 1.6. Steel rule |
| 2. Calculation | Kinds of part mensuration includes the following but not limited to: 2.1. Volume 2.2. Area 2.3. Displacement 2.4. Inside diameter 2.5. Circumference 2.6. Length 2.7. Thickness 2.8. Outside diameter 2.9. Taper 2.10. Out of roundness |

| 1. Critical aspect of competency | Assessment requires evidence that the candidate: 1.1. Selected proper measuring instruments according to tasks 1.2. Carried out measurement and calculations 1.3. Maintained and stores instruments |
|----------------------------------|--|
| 2. Method of assessment | Competency in this unit must be assessed through: 2.1. Observation 2.2. Oral questioning |
| 3. Resource implication | 3.1. Place of assessment 3.2. Measuring instruments 3.3. Straight edge 3.4. Torque gauge 3.5. Try square 3.6. Protractor 3.7. Combination gauge 3.8. Steel rule |
| 4. Context of Assessment | 4.1. Assessment may be conducted in the workplace or in a simulated environment |

UNIT TITLE : PREPARE AND INTERPRET TECHNICAL DRAWING

UNIT CODE : ELC311202

UNIT DESCRIPTOR : This unit covers the knowledge, skills and attitudes and values needed to prepare/interpret diagrams, engineering abbreviation and drawings, symbols, dimension.

| ELEMENT | PERFORMANCE CRITERIA Italicized Bold terms are elaborated in the Range of Variables | REQUIRED KNOWLEDGE | REQUIRED SKILLS |
|---|---|---|--|
| 1. Identify different kinds of technical drawings | 1.1. Correct <i>technical drawing</i> is selected according to job requirements. 1.2. Technical drawings are segregated in accordance with the types and kinds of drawings | Types of technical drawings Applications for technical drawing Methods of technical drawings Symbols Mark up/Notation of Drawings | Reading skills required to interpret work instruction Interpreting electrical/ electronic signs and symbols |
| 2. Interpret technical drawing | 2.1. Components, assemblies or objects are recognized as required. 2.2. <i>Dimensions</i> of the key features of the objects depicted in the drawing are correctly identified. 2.3. <i>Symbols</i> used in the drawing are identified and interpreted correctly. 2.4. Drawing is checked and validated against job requirements or equipment in accordance with standard operating procedures. | Trade Mathematics Linear measurement Dimension Unit conversion Blueprint Reading and Plan Specification Architectural, electrical, electronics, mechanical plan, symbols and abbreviations Drawing standard symbols Trade Theory Basic technical drawing Types technical plans Various types of drawings Notes and specifications | Interpreting drawing/ orthographic drawing Interpreting technical plans Matching specification details with existing resources Safety handling of drawing instruments |
| 3. Prepare/ make changes to electrical/ electronic schematics and drawings | 3.1. Electrical/electronic schematic is drawn and correctly identified. 3.2. Correct drawing is identified, equipment are selected and used in accordance with job requirements. | Drawing conventions Dimensioning Conventions Mathematics Four fundamental operations Percentage Fraction Algebra Geometry | Reading skills required to interpret work instruction Communication skills Preparing/ Making electrical/ electronic signs and symbols Computing formulas |

| ELEMENT | PERFORMANCE CRITERIA Italicized Bold terms are elaborated in the Range of Variables | REQUIRED KNOWLEDGE | REQUIRED SKILLS |
|---|---|--|--|
| 4. Store technical drawings and equipment/ instruments | 4.1. Care and maintenance of drawings are undertaken according to company procedures. 4.2. Technical drawings are recorded and inventory is prepared in accordance with company procedures. 4.3. Proper storage of instruments is undertaken according to company procedures. | Effective ways to catalogue and store technical drawings Manual methods of handling, storing and maintaining paper drawings Storing drawing in digital forms Scanner CAD | Handling and storing of drawings Scanning and storing drawings in digital form Matching specification details with existing resources Handling of drawing instruments |

| VARIABLE | RANGE | |
|--------------------------|--|--|
| 1. Technical drawings | Technical drawings include the following but not limited to: | |
| | 1.1. Schematic diagrams 1.2. Charts 1.3. Block diagrams 1.4. Lay-out plans 1.5. Location plans 1.6. Process and instrumentation diagrams 1.7. Loop diagrams 1.8. System Control Diagrams | |
| 2. Dimensions | Dimensions may include but not limited to: | |
| | 2.1. Length2.2. Width2.3. Height2.4. Diameter2.5. Angles | |
| 3. Symbols | May include but not limited to: | |
| | 3.1. NEC- National Electric Code 3.2. IEC -International Electrotechnical Commission 3.3. ASME - American Society of Mechanical Engineers 3.4. IEEE - Institute of Electrical and Electronics Engineers 3.5. ISA - Instrumentation System and Automation Society | |
| 4. Instruments/Equipment | 4.1. Components/dividers 4.2. Drawing boards 4.3. Rulers 4.4. T-square 4.5. Calculator | |

| 1. Critical aspect of | Assessment requires evidence that the candidate: |
|--------------------------|--|
| competencies | 1.1. selected correct technical drawing in line with |
| | job requirements |
| | 1.2. correctly identified the objects represented in |
| | the drawing |
| | 1.3. identified and interpreted symbols used in the |
| | drawing correctly |
| | 1.4. prepared/produced electrical/electronic |
| | drawings including all relevant specifications |
| | 1.5. stored diagrams/equipment |
| | |
| 2. Method of assessment | Competency in this unit must be assessed through: |
| | |
| | 2.1. Practical tasks involving interpretation of a |
| | range of technical drawings |
| | 2.2. Oral questioning |
| | |
| 3. Resource implication | 3.1. Drawings |
| | 3.2. Diagrams |
| | 3.3. Charts |
| | 3.4. Plans |
| | |
| 4. Context of Assessment | 4.1 Assessment may be conducted in the workplace |
| | or in a simulated environment |
| | |
| | |

UNIT TITLE : APPLY QUALITY STANDARDS

UNIT CODE : ELC311204

UNIT DESCRIPTOR : This unit covers the knowledge, skills, (and) attitudes and values needed to apply quality standards in the workplace. The unit also includes the application of relevant safety procedures and regulations, organization procedures and customer requirements

| | PERFORMANCE CRITERIA | REQUIRED | REQUIRED |
|---|---|--|--|
| ELEMENT | Italicized Bold terms are elaborated | KNOWLEDGE | SKILLS |
| | in the Range of Variables | | |
| 1. Assess quality of received materials or components | 1.1. Work instructions are obtained and work is carried out in accordance with standard operating procedures 1.2. Received <i>materials or component parts</i> are checked against workplace standards and specifications 1.3. Faulty material or components related to work are identified and isolated 1.4. <i>Faults</i> and any identified causes are recorded and/or reported to the supervisor concerned in accordance with workplace procedures 1.5. Faulty materials or components are replaced in accordance with workplace procedures | Relevant production processes, materials and products Characteristics of materials, software and hardware used in production processes Quality checking procedures Quality Workplace procedures Identification of faulty materials related to work | Reading skills required to interpret work instruction Critical thinking Interpreting work instructions |
| 2. Assess own work | 2.1. Documentation relative to quality within the company is identified and used 2.2. Completed work is checked against workplace standards relevant to the task undertaken 2.3. Faulty pieces are identified and isolated 2.4. Information on the quality and other indicators of production performance is recorded in accordance with workplace procedures 2.5. In cases of deviations from specified quality standards, causes are documented and reported in accordance with the workplace' standards operating procedures | Safety and environmental aspects of production processes Fault identification and reporting Workplace procedure in documenting completed work Workplace Quality Indicators | Carry out work in accordance with OHS policies and procedures |

| ELEMENT | PERFORMANCE CRITERIA Italicized Bold terms are elaborated in the Range of Variables | REQUIRED KNOWLEDGE | REQUIRED SKILLS |
|--|--|--|--|
| 3. Engage in quality improvement | 3.1. Process improvement procedures are participated in relation to workplace assignment 3.2. Work is carried out in accordance with process improvement procedures 3.3. Performance of operation or quality of product or service to ensure <i>customer</i> satisfaction is monitored | Quality improvement processes Company customers defined | Solution providing and decision-making Practice company process improvement procedure |

| VARIABLE | RANGE |
|-------------------------|--|
| 1. Materials/components | 1.1. Materials may include but not limited to: 1.1.1. wires 1.1.2. cables, soldering lead 1.1.3. electrical tape 1.2. Components may include but not limited to: 1.2.1. ICs 1.2.2. Diodes |
| 2. Faults | Faults may include but not limited to: 2.1. Components/materials not according to specification 2.2. Components/materials contain manufacturing defects 2.3. Components/materials do not conform with government regulation i.e., PEC, environmental code 2.4. Components/materials have safety defect |
| 3. Documentation | 3.1. Organization work procedures3.2. Manufacturer's instruction manual3.3. Customer requirements3.4. Forms |
| 4. Quality standards | 4.1. Quality standards may relate but not limited to the following: 4.1.1.materials 4.1.2.component parts 4.1.3.final product 4.1.4. production processes |
| 5. Customer | 5.1. Co-worker5.2. Supplier5.3. Client5.4. Organization receiving the product or service |

| 1. Critical aspect of | Assessment must show that the candidate: |
|--------------------------|---|
| competency | 1.1. Carried out work in accordance with the company's standard operating procedures 1.2. Performed task according to specifications 1.3. Reported defects detected in accordance with standard operating procedures 1.4. Carried out work in accordance with the process improvement procedures |
| 2. Method of assessment | 2.1. The assessor may select two (2) of the following assessment methods to objectively assess the candidate: 2.1.1. Observation 2.1.2. Questioning 2.1.3. Practical demonstration |
| 3. Resource implication | 3.1. Materials and component parts and equipment to be used in a real or simulated electronic production situation |
| 4. Context of Assessment | 4.1. Assessment may be conducted in the workplace or in a simulated environment. |

UNIT TITLE:PERFORM COMPUTER OPERATIONSUNIT CODE:ELC311203UNIT DESCRIPTOR:This unit covers the knowledge, skills, (all

CRIPTOR : This unit covers the knowledge, skills, (and) attitudes and values needed to perform computer operations which include inputting, accessing, producing and transferring data using the appropriate hardware and software

| | PERFORMANCE CRITERIA | REQUIRED | REQUIRED |
|--|--|---|---|
| ELEMENT | <i>Italicized</i> terms are elaborated in the Range of Variables | KNOWLEDGE | SKILLS |
| 1. Plan and prepare for task to be undertaken | 1.1. Requirements of task are determined 1.2. Appropriate <i>hardware</i> and <i>software</i> are selected according to task assigned and required outcome 1.3. Task is planned to ensure <i>OH&S guidelines</i> and procedures are followed | Main types of computers and basic features of different operating systems Main parts of a computer Information on hardware and software Data security guidelines | Reading and comprehension skills required to interpret work instruction and to interpret basic user manuals. Communication skills to identify lines of communication, request advice, follow instructions and receive feedback. Interpreting user manuals and security guidelines |
| 2. Input data into computer | 2.1. Data are entered into the computer using appropriate program/application in accordance with company procedures 2.2. Accuracy of information is checked and information is saved in accordance with standard operating procedures 2.3. Inputted data are stored in <i>storage media</i> according to requirements 2.4. Work is performed within <i>ergonomic guidelines</i> | Basic ergonomics of keyboard and computer user Storage devices and basic categories of memory Relevant types of software | Technology skills to use equipment safely including keyboard skills. Entering data |
| 3. Access information using computer | 3.1. Correct program/application is selected based on job requirements 3.2. Program/application containing the information required is accessed according to company procedures 3.3. <i>Desktop icons</i> are correctly selected, opened and closed for navigation | General security, privacy legislation and copyright Productivity Application Business Application | Accessing information Searching and browsing files and data |

| ELEMENT | PERFORMANCE CRITERIA Italicized terms are elaborated in the Range of Variables | REQUIRED KNOWLEDGE | REQUIRED SKILLS |
|---|--|---|---|
| | purposes 3.4. Keyboard techniques are carried out in line with OH&S requirements for safe use of keyboards | | |
| 4. Produce/ output data using computer system | 4.1. Entered data are processed using appropriate software commands 4.2. Data printed out as required using computer hardware/peripheral devices in accordance with standard operating procedures 4.3. Files, data are transferred between compatible systems using computer software, hardware/ peripheral devices in accordance with standard operating procedures | Computer application in printing, scanning and sending facsimile Types and function of computer peripheral devices | Computer data processing Printing of data Transferring files and data |
| 5. Maintain computer equipment and systems | 5.1. Systems for cleaning, minor <i>maintenance</i> and replacement of consumables are implemented 5.2. Procedures for ensuring security of data, including regular back-ups and virus checks are implemented in accordance with standard operating procedures 5.3. Basic file maintenance procedures are implemented in line with the standard operating procedures | Basic internet operation Web address Types and functions of search engines Different web browser security features and maintenance | Locating information using browser Internet browsing |

| VARIABLE | RANGE | |
|---|---|--|
| Hardware and peripheral devices | 1.1. Personal computers 1.2. Networked systems 1.3. Communication equipment 1.4. Printers 1.5. Scanners 1.6. Keyboard 1.7. Mouse | |
| 2. Software | Software includes the following but not limited to: 2.1. Word processing packages 2.2. Data base packages 2.3. Internet 2.4. Spreadsheets | |
| 3. OH & S guidelines | 3.1. OHS guidelines3.2. Enterprise procedures | |
| 4. Storage media | Storage media include the following but not limited to: 4.1. diskettes 4.2. CDs 4.3. zip disks 4.4. hard disk drives, local and remote | |
| 5. Ergonomic guidelines | 5.1. Types of equipment used 5.2. Appropriate furniture 5.3. Seating posture 5.4. Lifting posture 5.5. Visual display unit screen brightness | |
| 6. Desktop icons | Icons include the following but not limited to: 6.1. directories/folders 6.2. files 6.3. network devices 6.4. recycle bin | |
| 7. Maintenance | 7.1. Creating more space in the hard disk 7.2. Reviewing programs 7.3. Deleting unwanted files 7.4. Backing up files 7.5. Checking hard drive for errors 7.6. Using up to date anti-virus programs 7.7. Cleaning dust from internal and external surfaces | |

| Critical aspect of competency | Assessment requires evidence that the candidate: 1.1. Selected and used hardware components correctly and according to the task requirement 1.2. Identified and explain the functions of both hardware and software used, their general features and capabilities 1.3. Produced accurate and complete data in accordance with the requirements 1.4. Used appropriate devices and procedures to transfer | |
|---|---|--|
| | 1.4. Used appropriate devices and procedures to transfer files/data accurately1.5. Maintained computer system | |
| 2. Method of assessment | 2.1. The assessor may select two of the following assessment methods to objectively assess the candidate: 2.1.1. Observation 2.1.2. Questioning 2.1.3. Practical demonstration | |
| 3. Resource implication | 3.1. Computer hardware with peripherals3.2. Appropriate software | |
| 4. Context of Assessment | 4.1. Assessment may be conducted in the workplace or in a simulated work environment | |

UNIT TITLE

: TERMINATE AND CONNECT ELECTRICAL WIRING AND ELECTRONICS CIRCUIT

UNIT CODE UNIT DESCRIPTOR

: ELC311206

:

This unit covers the knowledge, skills, (and) attitudes and values needed to terminate and connect electrical wiring and electronic circuits

| | | PERFORMANCE CRITERIA | | |
|----|---|---|---|---|
| | ELEMENT | <i>Italicized</i> terms are elaborated in the Range of Variables | REQUIRED KNOWLEDGE | REQUIRED SKILLS |
| 1. | Plan and prepare for termination/ connection of electrical wiring/electronic s circuits | 1.1. <i>Materials</i> are checked according to specifications and tasks 1.2. Appropriate <i>tools and equipment</i> are selected according to tasks requirements 1.3. Task is planned to ensure OH & S guidelines and procedures are followed 1.4. Electrical wiring/electronic circuits are correctly prepared for connecting/termination in accordance with instructions and work site procedures | Use of tools Use of test instruments/ equipment Electrical theory Principals of AC and DC OH & S guidelines and procedures Basic electrical and electronic devices | Reading skills required to interpret work instruction Checking materials for conformance to specifications Checking existing and new installation site for correct location and specification |
| 2. | Terminate/ connect electrical wiring/ electronic circuits | 2.1. Safety procedures in using tools are observed at all times and appropriate <i>personal protective equipment</i> are used 2.2. Work is undertaken safely in accordance with the workplace and standard procedures 2.3. Appropriate range of <i>methods</i> in termination/connection are used according to specifications, manufacturer's requirements and safety 2.4. Correct sequence of operation is followed 2.5. <i>Accessories</i> used are adjusted, if necessary 2.6. Confirmed termination/connection is undertaken successfully in accordance with job specification | Wiring techniques OH & S principles Use of lead-free soldering technology Surface mount soldering techniques Specifications and methods for terminating different materials | Communication skills Marking, tagging and labeling requirements for cables, wires, conductors and connections Soldering techniques Adjusting and fixing wiring supports |
| ELEMENT | PERFORMANCE CRITERIA Italicized terms are elaborated in the Range of Variables | REQUIRED KNOWLEDGE | REQUIRED SKILLS |
|--|---|--|---|
| 3. Test termination/ connections of electrical wiring/ electronics circuits | 3.1. Testing of all completed termination/ connections of electric wiring/electronic circuits is conducted for compliance with specifications and regulations using appropriate procedures and equipment 3.2. Wiring and circuits are checked using specified testing procedures 3.3. Unplanned events or conditions are responded to in accordance with established procedures | AC and DC power supplies Uses of diagnostic equipment Tests for wiring and connections Wiring support techniques and alternatives | Printed circuit board repair and techniques Electronic assembly functional and quality testing Testing of wiring and connections for conformance to specification |

| VARIABLE | RANGE |
|-------------------------------------|---|
| 1. Materials | 1.1 Materials included the following but not limited to: 1.1.1 Soldering lead 1.1.2 Cables 1.1.3 Wires |
| 2. Tools and equipment | 2.1 Tools for measuring, cutting, drilling, assembling/disassembling. Tool set includes the following but not limited to: 2.1.1 Pliers 2.1.2 Cutters 2.1.3 Screw drivers 2.2 Equipment 2.2.1 Soldering gun 2.2.2 Multi-tester |
| 3. Personal protective equipment | 3.1 goggles 3.2 gloves 3.3 apron/overall |
| 4. Methods | 4.1 Clamping4.2 Pin connection4.3 Soldered joints4.4 Plugs |
| 5. Accessories | 5.1 Accessories may include the following but not limited to: 5.1.1 brackets 5.1.2 clamps |

| 1. Critical aspect of competency | Assessment requires evidence that the candidate: | |
|----------------------------------|---|--|
| | 1.1. Undertook work safely and according to workplace and standard procedures 1.2. used appropriate termination/ connection methods 1.3. followed correct sequence in termination / connection process 1.4. conducted testing of terminated connected electrical wiring/electronic circuits using appropriate procedures and standards | |
| 2. Method of assessment | 2.1. The assessor may select two (2) of the following assessment methods to objectively assess the candidate: 2.1.1. Observation 2.1.2. Oral Questioning 2.1.3. Practical demonstration | |
| 3. Resource implication | 3.1. Tools for measuring, cutting, drilling, assembling/disassembling, connecting. Tool set includes the following but not limited to: 3.1.1. screw drivers 3.1.2. pliers 3.1.3. cutters | |
| 4. Context of Assessment | 4.1. Assessment may be conducted in the workplace or in a simulated work environment | |

UNIT OF COMPETENCY: TEST ELECTRONIC COMPONENTS

UNIT CODE : ELC311209

DESCRIPTON : This unit covers the knowledge, skills and attitudes required to test electronic components. It includes competencies in determining the criteria for testing electronics components, planning an approach for component testing, testing the components and evaluating the testing process.

| | PERFORMANCE CRITERIA | | |
|--|--|---|---|
| ELEMENT | Italicized terms are elaborated in | REQUIRED KNOWLEDGE | REQUIRED SKILLS |
| 1. Determine criteria for testing electronics components | the Range of Variables 1.1 Work instructions are obtained and clarified based on job order or client requirements 1.2 <i>Responsible person</i> is consulted for effective and proper work coordination 1.3 Data sheets/Application notes are obtained and interpreted based on manufacturer's specifications 1.4 <i>Testing criteria</i> are defined to ensure that components meet technical and quality requirements 1.5 Document and communicate testing criteria to relevant personnel | Mensuration/ Mathematics Conversion of Units Applied Mathematics Safety Work Safety requirements and economy of materials with durability Systems and Processes Principles of electrical / electronic circuits Identifying sources of electricity Identifying conductors and insulators Supplying different voltage using variable power supply Measuring resistance using VOM Testing resistors Measuring current and voltage using VOM Testing Criteria Controls Effectiveness Efficiency Bug detection Functionality, including flow Interoperability Performance Reliability Operating parameters | Work efficiently & systematically Communication skills Skills in testing electronic components Work safety practices and time management Reading skills |

| | PERFORMANCE CRITERIA | | REQUIRED |
|---|--|--|--|
| ELEMENT | <i>Italicized</i> terms are elaborated in the Range of Variables | REQUIRED KNOWLEDGE | SKILLS |
| 2. Plan an approach for component testing | 2.1 Various testing methods are identified based on types of electronic components 2.2 Characteristics and appropriateness of testing methods to be used during development and on completion is determined 2.3 Testing methods are considered/selected in relation to appropriate testing strategy 2.4 Plan for testing components is developed at specified points during development and on completion 2.5 Required test & measuring instruments and tools are prepared and checked in accordance with established procedures 2.6 Records system is established to document testing results, including problems and faults | Safety Work Safety requirements and economy of materials with durability Knowledge in 5S application and observation of required timeframe Materials, tools and equipment uses and specifications Proper care and use of tools Types of electronic components Passive components Active components Dynamic components Hybrid components Hybrid components Automated Debugging Inspection Platform testing Prototyping Systems and Processes Describing resistance and identify resistors Describing capacitance and identifying capacitors Describing inductance and identifying inductors Describing and identifying inductors Describing and identifying semiconductor diode Describing and identifying bipolar transformers Describing and identifying bipolar transistor Describing and analyzing digital gate | Skills in testing electronic components Work safety practices and time management Planning skills Problem solving skills Reading skills Checking test & measuring instruments and tools Documentation skills |
| 3. Test components | 3.1 Testing methods are applied to ensure that products meet creative | Safety Work Safety requirements and | Skills in testing electronic |
| | products meet creative, production and technical requirements | economy of materials with durability | Troubleshooting skills |
| | 3.2 Problems and faults | Materials, tools and equipment uses and | Problem solving skills |

| PERFORMANCE CRITERIA | | | REQUIRED |
|---------------------------------|---|--|--|
| ELEMENI | <i>Italicized</i> terms are elaborated in the Range of Variables | REQUIRED KNOWLEDGE | SKILLS |
| | detected by testing are recorded and remedial steps taken in records system is documented 3.3 Problems and faults detected during testing are resolved in accordance with agreed project or industry practice 3.4 Evaluate final products against the previously determined criteria 3.5 Testing process is documented and summarized evaluation report is submitted to relevant personnel | specifications Proper care and use of tools Systems and Processes Principles of electrical/ electronic circuits Supplying different voltage using variable power supply Measuring resistance using VOM Testing resistors Measuring current and voltage using VOM Observing waveform using oscilloscope Generating waveform in various frequency using function generator Measuring frequency using capacitance using VOM Testing capacitors Testing capacitors Testing semiconductor diode Testing bipolar transistor Testing logic gates | Documentation skills Work efficiently & systematically Product analysis and evaluation skills Communication skills Reading skills |
| 4. Evaluate the testing process | 4.1 Testing methods that were successful and those that led to difficulties are identified based on industry standards 4.2 Testing process and records system are evaluated based on standard procedures 4.3 Test results/findings are documented for subsequent components testing. | Evaluation of testing process and records system Systems and Processes Analyzing simple circuit using ohms and power law Analyzing series/ parallel circuits using ohms and power law Analyzing series/ parallel capacitances Analyzing series parallel inductors Analyzing rectifier circuits Analyzing amplifier circuit Analyzing multi-vibrator circuit Analyzing logic networks Analyzing sequence circuits | Work efficiently & systematically Skills in testing electronic components Product analysis and evaluation skills Documentation skills Communication skills Reading skills |

| VARIABLE | RANGE |
|------------------------|---|
| 1. Responsible person | Relevant personnel may include: |
| | 1.1. Immediate supervisor |
| | 1.2. Manager |
| 2. Testing criteria | Testing criteria may include: |
| 5 | 2.1. controls |
| | 2.2. effectiveness |
| | 2.3. efficiency |
| | 2.4. bug detection |
| | 2.5. functionality, including flow |
| | 2.6. interoperability |
| | 2.7. performance |
| | 2.8. reliability |
| | 2.9. operating parameters |
| 3. Testing methods | Testing methods may include: |
| | 3.1. automated |
| | 3.2. debugging |
| | 3.3. inspection |
| | 3.4. platform testing |
| | 3.5. prototyping |
| 4. Types of electronic | 4.1. Passive components |
| components | 4.2. Active components |
| | 4.3. Dynamic components |
| | 4.4. Hybrid components |
| 5. Testing strategy | Testing strategy may be determined by: |
| | 5.1. Passive testing |
| | 5.2. Dynamic testing |
| | 5.3. In-circuit testing |
| 6. Test and measuring | Test and measuring instruments may include: |
| instruments | 6.1. Variable DC power supply |
| | 6.2. Digital VOM |
| | 6.3. analog VOM |
| | 6.4. dual trace triggered oscilloscope |
| | 6.5. function generator |
| 7. Tools | I ools may include: |
| | 7.1. set of pilers |
| | 7.2. Set of screw drivers |
| | 7.3. Set of wrenches |
| | 7.4. Hadia anii anii anii anii anii anii anii |
| | 7.5. mack Saw |
| | 7.0. Set UI IIIES 7.7 tip spin |
| | 7.8 hammer |
| | 7.8. hammer |

| VARIABLE | RANGE |
|-------------------|-----------------------------------|
| 8. Records system | Records system may include: |
| | 8.1. metadata that includes: |
| | 8.1.1. description of fault |
| | 8.1.2. identification of code |
| | 8.1.3. user responses |
| | 8.1.4. written or verbal comments |
| | 8.1.5. quantitative data |
| | 8.1.6. remedial action taken |
| | 8.1.7. retest result |
| | 8.1.8. date |
| | 8.1.9. tester's details |
| | 8.2. questionnaire |
| | 8.3. survey |

| 1 | Critical aspects of competency | Assessment requires evidence that the candidate: 1.1 Determined criteria for testing electronics components 1.2 Planned an approach for component testing 1.3 Tested components 1.4 Evaluated the testing process |
|---|--------------------------------|--|
| 2 | Method of assessment | Competency may be assessed through two or more of the following methods: 2.1 Direct observation of application to tasks and questions related to required knowledge 2.2 Demonstration with oral questioning 2.3 Third party report 2.4 Written test 2.5 Portfolio |
| 3 | Resource implications | The following resources must be provided: 3.1 Tools and equipment (see range of variables) 3.2 Working area/bench 3.3 Electronic components 3.4 Testing instruments and equipment 3.5 Assessment rating sheet 3.6 Reporting forms |
| 4 | Context of assessment | 4.1 Assessment maybe conducted in the workplace or in a simulated workplace setting |

CORE COMPETENCIES

UNIT TITLE : INSTALL MECHATRONICS AND AUTOMATION DEVICES

UNIT CODE : ELC311301

UNIT DESCRIPTOR : This unit covers the knowledge, skills and attitudes necessary to install mechatronics and automation devices. It includes planning, preparing and installing mechatronics and automation devices. This also includes testing of installed mechatronics and automation devices.

This unit supersedes the unit of competency with unit code ELC724308 (Install mechatronics devices).

| ELEMENT | PERFORMANCE CRITERIA Italicized terms are elaborated in the Range of Variables | REQUIRED KNOWLEDGE | REQUIRED SKILLS |
|--|--|--|---|
| 1. Plan and prepare mechatronics and automation devices for installation | 1.1. Work instructions are read and interpreted to determine job requirements. 1.2. Tools and testing devices needed to carry out the installation work are selected in accordance with established procedures and checked for correct operation and safety. 1.3. Materials and devices necessary to complete the work are obtained in accordance with job requirements. 1.4. Components and devices are pre-tested in accordance to product specifications | Function, specification and configuration of Input and output of mechatronics and automation devices Drawing and wiring circuit interpretation Electrical and electronics symbol applicable for mechatronics and automation Set-up and testing methodologies and procedures International standards i.e IEC, JIC, JIS, DIN, UL, NEMA, ANSI, others. Different types of testing instruments such as DMM, VOM etc. Safe handling of tools and devices Type of wires, cables and connectors Use of test equipment/ instruments Basic PLC Input/ Output devices wiring and termination visual inspection for wear and tear Continuity test Function test | Reading skills required to interpret work instructions Checking defective tools and equipment. Communication skills needed to interpret and define work procedures Understand drawing and wiring circuit diagram Can understand and follow instructional manuals Visual inspection skills Perform proper use of testing instruments |

| ELEMENT | PERFORMANCE CRITERIA Italicized terms are elaborated in the Range of Variables | REQUIRED KNOWLEDGE | REQUIRED SKILLS | |
|---|---|--|---|--|
| 2. Install mechatronics and automation devices | 2.1 Appropriate <i>personal protective equipment</i> is worn in line with standard operating procedures. 2.2 <i>OH & S policies</i> and <i>procedures</i> for installation are followed in line with the job requirements. 2.3 <i>Devices</i> are installed in accordance with manufacturer's instructions, requirements, and without damage to the surrounding place or environment 2.4 Unplanned events or conditions are responded to in accordance with established procedures | Usage of PPEs Safety procedures on installation of mechatronics and automation devices OSHES policies and procedures Manufacturer's Installation standards for mechatronics and automation devices Handling of devices Wiring and termination requirements Safety Basic electricity & electronics Identification of work and health hazards Use of installation tools | Reading skills required to interpret work instructions Communication skills needed to interpret and define work procedures Understand drawing and wiring circuit diagram Can understand and follow instructional manuals Ability to properly install, wire and terminate mechatronics devices | |
| 3. Test installed mechatronics and automation devices | 3.1 Devices are tested in accordance with manufacturer's instruction 3.2 Final inspections are undertaken to ensure that the installed devices conform to manufacturer's instruction. 3.3 Work site is cleaned and cleared of all debris and left safe in accordance with the company requirements 3.4 Documentation (as-built) on installation and testing of equipment is prepared in accordance with the company requirements. | Safety procedures on testing of devices Function test of installed devices Physical inspection of devices set-up. Occupational health and safety/ 5S Applicable technical report on device installation | Able to check functionality of mechatronics and automation devices Checking defective mechatronics and automation devices. Able to do continuity test Able to identify fault indicators Able to prepare accomplishment report Able to identify hazards on workplace | |

| | VARIABLE | RANGE |
|----|--|--|
| 1. | Tools | Tools may include: 1.1. Pliers; assorted 1.2. Screwdrivers; assorted 1.3. Wrenches; assorted 1.4. Wire Stripper; assorted 1.5. Wire Crimper; Assorted |
| 2. | Test equipment/instruments | Includes: 2.1. Multi-tester 2.1.1 Analog 2.1.2 Digital |
| 3. | Materials | Materials may include: 3.1. Wires 3.2. Terminal lugs 3.3. Terminal blocks 3.4. Terminal wire marker 3.5. Tubing 3.6. Tube fittings 3.7. Electrical/Rubber Tape 3.8. Teflon Tape |
| 4. | Pre-testing of components and devices | Pre-testing may include:4.1. visual inspection for wear and tear4.2. Continuity test |
| 5. | Personal protective equipment (PPE) | PPEs may include: 5.1. Safety hat 5.2. Safety shoes 5.3. Ear muffs 5.4. Goggles 5.5. Safety belt/Harness 5.6. Gloves 5.7. Face Mask |
| 6. | OH & S policies and procedures | OH & S policies and procedures may include: 6.1. OH & S guidelines 6.2. Philippine environmental standards 6.3. OSHE standards |

| | VARIABLE | RANGE | | |
|----|-----------------------------|-------|---|--|
| 7. | Mechatronics and automation | Mech | natronics and automation devices may Include: | |
| | devices | 7.1. | Transducers | |
| | | 7.2. | Pneumatic / Hydraulic Actuators | |
| | | 7.3. | Buzzers | |
| | | 7.4. | Indicating Lamps | |
| | | 7.5. | Magnetic contactors | |
| | | 7.6. | Photo-sensors | |
| | | 7.7. | Proximity sensors | |
| | | 7.8. | Directional solenoid valves | |
| | | 7.9. | Switches | |
| | | | 7.9.1 Limit switches | |
| | | | 7.9.2 Push button | |
| | | | 7.9.3 Toggle/Selector switches | |
| | | | 7.9.4 Etc. | |
| | | | | |
| | | | | |

| 1. | Critical aspect of competency | Asses 1.1. 1.2. 1.3. 1.4. 1.5. 1.6. | ssment requires evidence that the candidate: Read and interpreted work instructions to determine job requirements Installed mechatronics and automation devices according to manufacturer's instruction Pre-tested components and devices in accordance to product specifications Installed and tested mechatronics and automation devices according to manufacturer's instruction Tested installed mechatronics and automation devices. Prepared documentation (as-built) on installation and testing of in accordance with the company requirements. |
|----|-------------------------------|--|---|
| 2. | Method of assessment | 2.1. | The assessor may select two of the following assessment methods to objectively assess the candidate: 2.1.1. Direct Observation with oral questioning 2.1.2. Demonstration with oral questioning 2.1.3. Written Exam |
| 3. | Resource Implication | Incluc 3.1. 3.2. 3.3. 3.4. 3.5. 3.6. | des but not limited to: Tools Test equipment/instruments Mechatronics devices Materials PPE Technical manuals |
| 4. | Context of Assessment | 4.1. | Assessment may be conducted in the workplace or in a simulated environment |

UNIT TITLE : CONFIGURE AND TEST MECHATRONICS AND AUTOMATION SYSTEM

UNIT CODE : ELC311302

UNIT DESCRIPTOR : This unit covers the knowledge, skills and attitudes needed to configure and test mechatronics and automation system. This includes planning and preparing for configuration and testing, checking and configuring mechatronics and automation system. This also includes inspecting and testing the configured system.

This unit supersedes the unit of competency with unit code ELC724309 (Configure and adjusts mechatronics devices).

| E | ELEMENT | PERFORMANCE CRITERIA Italicized Bold items are elaborated in the Range of Variables | REQUIRED KNOWLEDGE | REQUIRED SKILLS |
|-------------------------------|---|---|---|--|
| 1. P c a m a s | Plan and prepare for configuration and testing of mechatronics and automation system | 1.1. Configuration and testing are planned and prepared in line with job requirements. 1.2. OHS policies and procedures are followed in line with job requirements. 1.3. Mechatronics and automation devices for configuration & testing are checked against specifications and requirements. 1.4. Materials necessary to complete the work are obtained in accordance with established procedures and checked against job requirements. 1.5. Tools, equipment and testing devices needed for configuration & testing are obtained and checked for correct operation and safety 1.6. Mechatronics and automation system to be configured and tested are identified from the Job/ Service Order or instructions | Safety procedures on configuration and testing of system Application of OHS Interpret instructional manuals, protocols and methodologies Selection of appropriate materials for system application Safe keeping of tools and equipment Preventive maintenance of tools and equipment Different system functionality and operation | Reading and communication skills required to interpret work instructions Checking defective tools and equipment. Understand drawing and wiring circuit diagram Can understand and follow instructional manuals Able to analyze system Calculation and mensuration skills Able to identify hazards on workplace |
| 2.C c m a s | Check and configure nechatronics and automation system | 2.1. Appropriate <i>personal protective equipment</i> is used and OHS policies and procedures are followed 2.2. Normal function of mechatronics and | Safety procedures on configuration and testing of mechatronics and automation system Logic / Sequential | Reading and skills required to interpret work instructions Communication skills needed to interpret and define |

| ELEMENT | PERFORMANCE CRITERIA Italicized Bold items are elaborated in the Range of Variables | REQUIRED KNOWLEDGE | REQUIRED SKILLS |
|---|---|---|--|
| | automation system are checked in accordance with manufacturer's instructions. 2.3. Fault or problem in the system is diagnosed in line with the standard operating procedures. 2.4. Mechatronics and automation system are configured in line with the standard operating procedures. 2.5. Unplanned events or conditions are responded to in accordance with established procedures | Circuits International Standards for block/ circuit diagram applicable to the system Procedures and methodologies on mechatronics and automation system configuration Identification of safety and hazards on mechatronics and automation system | work procedures Understand drawing and wiring circuit diagram Can understand and follow instructional manuals Able to analyze system Able to utilize test instruments Able to do continuity test Able to identify fault indicators Able to prepare accomplishment report Able to identify hazards on workplace Problem solving in emergency situation |
| 3. Inspect and test the configured mechatronics and automation system | 3.1. Final inspections are undertaken to ensure that the adjustment & testing done on the system conforms with design requirement 3.2. Configured mechatronics and automation system are tested to ensure safe operation. 3.3. When necessary, problems are referred to appropriate personnel. 3.4. Documentation (as-built) is prepared/completed in accordance with the company requirements | Final inspections procedures Final wiring, and termination procedures Final testing procedures Technical reports i.e daily accomplishment, service, progress etc. | Communication skills needed to interpret and define work procedures Can understand and follow instructional manuals and test protocols Able to analyze system Able to analyze system Able to utilize test instruments Able to do continuity test Able to identify fault indicators Able to prepare accomplishment report Able to identify hazards on workplace |

| | VARIABLE | RANGE | | |
|----|--|--|---|--|
| 1. | OH & S policies and procedures | OH & S policies and procedur 1.1. OH & S guidelines 1.2. Philippine environment 1.3. OSHE standards | es may include: al standards | |
| 2. | Mechatronics and automation devices | May include the following but 2.1.1 Transducers 2.1.2 Pneumatic / Hydrau 2.1.3 Buzzers 2.1.4 Indicating Lamps 2.1.5 Magnetic contactor 2.1.6 Photo-sensors 2.1.7 Proximity sensors 2.1.8 Directional solenoid 2.1.9 Switches 2.1.9.1 Limit switches 2.1.9.2 Push Button 2.1.9.3 Toggle/ Selector | not limited to: ulic Actuators s d valves <u>r Switches, etc.</u> | |
| 3. | Materials | Materials may include: 3.1. Wires 3.2. Terminal lugs 3.3. Terminal blocks 3.4. Terminal wire marker | 3.5. Tubing3.6. Tube fittings3.7. Teflon tape3.8. Electrical Tape3.9. Rubber Tape | |
| 4. | Tools | Tools may include: 4.1 Pliers; assorted 4.2 Screwdrivers; assorted 4.3 Wrenches; assorted 4.4 Wire stripper; 4.5 Wire Crimper; | | |
| 5 | Test equipment/ instruments | Include the following but not li 5.1 Multi-tester 5.1.1 Analog 5.1.2 Digital | mited to: | |
| 6 | Personal protective equipment (PPE) | PPEs may include: 6.1 Safety hat 6.2 Safety shoes 6.3 Ear muffs 6.4 Goggles | 6.5 Safety belt/Harness6.6 Gloves6.7 Face/Nose Mask6.8 Safety Mask | |
| 7 | Appropriate Personnel | Appropriate personnel may in 7.1 Immediate Superior 7.2 Senior Technician 7.3 Maintenance Personnel | clude: | |

| 1. | Critical aspects of | Assessment requires evidence that the candidate: | |
|----|-----------------------|--|---|
| | competency | 1.1. | Selected, checked, and used tools equipment and testing devices needed for configuration and testing for correct operation and safety |
| | | 1.2. | Checked mechatronics and automation devices for configuration and testing to conform to the specifications and requirements |
| | | 1.3. | Identified and tested mechatronics system to be |
| | | 1.4. | Configured identified mechatronics and automation |
| | | 1.5. | Diagnosed faults or problems on the devices |
| | | 1.6. | Inspected and tested the configured mechatronics and automation system |
| | | 1.7. | Prepared/completed documentation in accordance |
| | | | with the company requirements |
| 2. | Method of assessment | 2.1. | The assessor may select two of the following assessment methods to objectively assess the candidate: |
| | | | 2.1.1. Direct Observation with oral questioning2.1.2. Demonstration with oral questioning2.1.3. Written Examination |
| 3. | Resource Implication | Inclu | des but not limited to |
| | | 3.1. 3.2. 3.3. 3.4. | Tools Test equipment/instruments Field devices Materials |
| | | 3.5. 3.6. | PPE Technical manuals |
| 4. | Context of Assessment | 4.1. | Assessment may be conducted in the workplace or in a simulated work environment |

SECTION 3 TRAINING ARRANGEMENTS

This set of standards provides Technical and Vocational Education and Training (TVET) providers with information and other important requirements to consider when designing training programs for Mechatronics Servicing NC II.

This includes information on curriculum design; training delivery; trainee entry requirements; tools and equipment; training facilities; and trainer's qualification and institutional assessment.

3.1 CURRICULUM DESIGN

TESDA shall provide the training on the development of competency-based curricula to enable training providers develop their own curricula with the components mentioned below.

Delivery of knowledge requirements for the basic, common and core units of competency specifically in the areas of mathematics, science/technology, communication/language and other academic subjects shall be contextualized. To this end, TVET providers shall develop a Contextual Learning Matrix (CLM) to accompany their curricula.

Course Title: Mechatronics Servicing

NC Level: NC II

| Nominal Training Duration: | 18 hrs – Basic Competencies 60 hrs – Common Competencies 80 hrs – Core Competencies | | |
|----------------------------|---|--|--|
| | 158 hrs | | |

Course Description:

This course is designed to develop & enhance the knowledge, skills, & attitudes of a mechatronics and automation technician, in accordance with industry standards. It covers the basic & common competencies in addition to the core competencies such as installing, configuring & testing mechatronics and automation devices/system.

To obtain this, all units prescribed for this qualification must be achieved:

(18 hours) Unit of Nominal Learning Assessment Learning Contents **Methodologies Practical Activities** Duration Competency Outcomes Methods • Follow simple spoken 1. Participate in Obtain and Effective communication 1.1 4 hours • Group Oral Interview • Different modes of workplace language convev discussion Written test • Perform routine workplace communication communication workplace Role Play Demonstration duties following simple information Written communication Demonstration written notices Organizational policies • Participate in workplace Communication meetings and discussions procedures and systems Complete work related • Technology relevant to documents enterprise and Ability to relate to people of individual's work responsibilities social range in the workplace Sources of information Gather and provide • Types of question information in response to Medium of communication workplace requirements • Flow of communication Storage system • Telephone courtesv • Follow simple spoken Communication 1.2 Complete Role Play Observation relevant work procedures and systems language Demonstration Oral Interview • Meeting protocols Perform routine workplace related Written test • Nature of workplace duties documents • Participate in workplace meetings Barriers of communication meetings and discussions • Workplace interactions Complete work related documents Non verbal • Estimate, calculate and communication record routine workplace measures Basic mathematical processes of addition. subtraction, division and multiplication

BASIC COMPETENCIES

| Unit of Competency | Learning Outcomes | Learning Contents | Practical Activities | Methodologies | Assessment Methods | Nominal Duration |
|----------------------------------|---|---|---|--|---|---------------------|
| | | | Relate to people of social range in the workplace Gather and provide information in response to workplace requirements | | | |
| | 1.3 Participate in workplace meeting and discussion | Technology relevant to enterprise and individual's work responsibilities Types of workplace documents and forms Basic mathematical concepts Kinds of workplace report | Follow simple spoken language Ability to relate to people of social range in the workplace Gather and provide information in response to workplace requirements | Interaction Demonstration | Observation Oral Interview Written test | |
| 2. Work in a team environment | 2.1 Describe and identify team role and responsibility in a team. | Definition of Team Difference between team and group Different sources of information Objectives and goals of team | Describing the team role and scope | Discussion | Demonstration Observation | 4 hours |
| | 2.2 Describe work as a team member | Team goals and objectives Fundamental rights at work including gender sensitivity Understanding individual competencies relative to teamwork Types of individuals Role of leaders | Identifying individual role and responsibility Identifying external relationship Interacting effectively with others Setting team goals and expectations | Interaction | Interviews/ questioning Demonstration | |

| | Unit of Competency | Learning Outcomes | Learning Contents | Practical Activities | Methodologies | Assessment Methods | Nominal Duration |
|----|--|--|--|---|---|--|---------------------|
| 3. | Practice career professionalism | 3.1 Integrate personal objectives with organizational goals | Work values and ethics (Code of Conduct, Code of Ethics, etc.) Understanding personal objectives Understanding organizational goals Difference between intra and interpersonal relationship Performance evaluation | Demonstrate Intra and Interpersonal skills at work Demonstrate personal commitment in work | • Discussion | • Demonstration | 6 hours |
| | | 3.2 Set and meet work priorities | Company policies Company operations, procedures and standards Time management Basic strategic planning concepts Resource utilization and management | Managing goals and time Practice economic use of resources and facilities Setting work priorities Practice time management | Interaction Role Play | Observation Demonstration | |
| | | 3.3 Maintain professional growth and development | Career development opportunities Company recognition and incentives Information on relevant licenses and or certifications | Determining personal career development needs Identifying career opportunities | Interaction Role Play | Interviews/ questioning | |
| 4. | Practice occupational health and safety | 4.1 Identify hazard and risks | OHS procedures, practices and regulations Hazards/risks identification and control OHS indicators Organizational contingency practices | Hazards/risks identification and control skills | Discussion Plant tour Symposium | ObservationInterview | 4 hours |

| Unit of Competency | Learning Outcome | Learning Contents | Practical Activities | Methodologies | Assessment Methods | Nominal Duration |
|-----------------------|---|--|---|---|---|---------------------|
| | 4.2 Evaluate hazard a risks | Threshold Limit Value – TLV Effects of safety hazards | Communication skills Reporting safety hazards | DiscussionPlant tour | ObservationInterview | |
| | 4.3 Control hazards risks | Personal hygiene practices Organization safety and health protocol Company emergency procedure practices | Respond to emergency | DiscussionDemonstration | Portfolio assessment Interview | |
| | 4.4 Maintair occupati health a safety awarene | Workplace OHS personal records Information on emergency-related drills | Practice emergency- related drill skills in the workplace | DiscussionRole-playSimulation | Portfolio assessment Interview | |

COMMON COMPETENCIES

(60 hours)

| Unit of Competency | Learning Outcomes | Learning Contents | Practical Activities | Methodologies | Assessment Methods | Nominal Duration |
|-----------------------|--|--|--|---|---|---------------------|
| 1. Use Hand Tools | 1.1 Plan and prepare for tasks to be undertaken | Identification of different types of hand tools Electronics hand tools and their uses Function, operation and common faults in electronics hand tools | Planning and preparing task/activity | Lecture / Demonstration Distance education Film Showing | Written/Oral examination Practical demonstration | 2 hours |
| | 1.2 Prepare hand tools | Proper use of hand tools Checking and safety requirements in handling tools Standard procedures in checking, identification and marking of safe or unsafe/ faulty tools | Identifying and checking hand tools Marking of safe or unsafe/ faulty hand tools | Lecture / Demonstration Distance education Film Showing | Written/Oral examination Practical demonstration | 2 hours |
| | 1.3 Use appropriate hand tools and test equipment. | Safety requirements in using electronics hand tools and test equipment Electronics hand tools for adjusting, dismantling, assembling, finishing, and cutting Processes, Operations, Systems Proper usage and care of hand tools Types and uses of test equipment Common faults in the use of hand tools | Applying safety handling of hand tools and test equipment Using appropriate hand tools and test equipment for the job requirement | Lecture / Demonstration Distance education Film Showing | Written/Oral examination Practical demonstration | 2 hours |

| Unit of Competency | Learning Outcomes | Learning Contents | Practical Activities | Methodologies | Assessment Methods | Nominal Duration |
|--|---|---|--|---|---|------------------|
| | 1.4 Maintain hand tools | Safety requirements in maintenance of hand tools Processes, Operations, Systems Maintenance of tools Storage of hand tools Procedures in maintaining hand tools | Applying 5S principles in maintenance of hand tools | Lecture / Demonstration Distance education Film Showing | Written/Oral examination Practical demonstration | 2 hours |
| 2. Perform Mensurations and Calculation | 2.1 Select measuring instruments; | Types of measuring tools and its uses | Selecting measuring instruments | Self- paced/ modular Demonstration Small group discussion | Written/Oral examination Practical demonstration | 2 hours |
| | 2.2 Carry-out measurements and calculations | Measurements Linear measurement Geometrical measurement Trade Mathematics Unit conversion Ratio and proportion Area | Interpreting formulas for volume, areas, perimeters of plane and geometric figures Performing measurement Computing measurement formulas | Self- paced/ modular Demonstration Small group discussion | Written/Oral examination Practical demonstration | 4 hours |
| | 2.3 Maintain measuring instruments | Safe handling procedures in using measuring instruments Procedures on maintenance of measuring instruments | Handling and maintaining measuring instruments | Self- paced/ modular Demonstration Small group discussion | Written/Oral examination Practical demonstration | 2 hours |

| Unit of Competency | Learning Outcomes | Learning Contents | Practical Activities | Methodologies | Assessment Methods | Nominal Duration |
|---|--|--|--|---|--|---------------------|
| 3. Prepare and Interpret Technical Drawing | 3.1 Identify different kinds of technical drawings | Types of technical drawings Technical drawing applications Mark up/Notation of Drawings | Identifying type of drawing Evaluating mark-up/ notation of drawings Interpreting signs and symbols | Lecture demonstration Film Viewing Individualized Learning | Written /oral examinations Direct observation Project method interview | 2 hours |
| | 3.2 Interpret technical drawing | Blueprint Reading and Plan Specification Electronics symbols and abbreviations Trade Theory Types of electronics/ semiconductors product plans Notes and specifications | Interpreting technical drawing and plans for electronics Matching specification details with existing resources | Lecture demonstration Film Viewing Individualized Learning Direct Student Laboratory Experience | Written /oral examinations Direct observation Project method Interview | 2 hours |
| | 3.3 Prepare/ make changes to electrical/ electronic schematics and drawings | Freehand sketching techniques Pictorial drawing Drawing conventions Dimensioning conventions Mathematics Four fundamental operations Percentage Fraction Algebra Geometry | Sketching drawings and plans Sketching pictures Computing formulas Using drawing instruments | Lecture demonstration Film Viewing Individualized Learning Direct Student Laboratory Experience | Written /oral examinations Direct observation Project method Interview | 2 hours |
| | 3.4 Store technical drawings and equipment/ instruments | Effective ways to catalogue and store technical drawings | Handling and storing of drawings scanning and storing drawings in digital form | LecturedemonstrationFilm Viewing | Written /oral examinations Direct observation Project method | 2 hours |

| Unit of Competency | Learning Outcomes | Learning Contents | Practical Activities | Methodologies | Assessment Methods | Nominal Duration |
|-------------------------------|--|--|---|---|--|------------------|
| | | Manual methods of handling, storing and maintaining paper drawings Storing drawing in digital forms Scanner CAD | Handling and storing drawing instruments | Individualized Learning Direct Student Laboratory Experience | Interview | |
| 4. Apply Quality Standards | 4.1 Assess quality of received materials | Relevant production processes, materials and products Characteristics of materials, software and hardware used in production processes Quality checking procedures Quality Workplace procedures Identification of faulty materials | Checking quality of materials or component parts as per manufacturer's standards Interpreting specifications or symbols | Field trip Symposium Video clips Simulation/ Role playing On the job training | Written test Demonstration & questioning Observation & questioning | 3 hours |
| | 4.2 Assess own work | Safety and environmental aspects of production processes Fault identification and reporting Workplace procedure in documenting completed work Workplace Quality Indicators | Observing safety and environmental aspects of production processes Preparing technical reports Performing procedures in the workplace | Field trip Symposium Film showing Simulation On the job training | Demonstration & questioning Observation & questioning Third party report | 3 hours |

| Unit of Competency | Learning Outcomes | Learning Contents | Practical Activities | Methodologies | Assessment Methods | Nominal Duration |
|--------------------------------------|--|--|--|--|---|---------------------|
| | 4.3 Engage in quality improvement | Quality improvement processes IEC/ISO standards Environmental and safety standards | Implementing continuous improvement | Field trip Symposium Film showing Simulation On the job training | Demonstration & questioning Observation & questioning Third party report | 2 hours |
| 5. Perform Computer Operations | 1.1 Plan and prepare for task to be undertaken | Main types of computers and basic features of different operating systems Main parts of a computer Information on hardware and software Data security guidelines Different Computer specifications | Planning and preparing computer operation activity | Modular Film showing Computer based training (e-learning) Project method On the job training | Demonstration & questioning Observation & questioning Third party report Assessment of output product Portfolio Computer- based assessment | 2 hours |
| | 1.2 Input data into computer | keyboard and computer user Storage devices and basic categories of memory Relevant types of software | Encoding of data Saving encoded data | Modular Film showing Computer based training (e-learning) Project method On the job training | Demonstration & questioning Observation & questioning Third party report Assessment of output product Portfolio Computer- based assessment | 1 hour |
| | 1.3 Access information using computer | General security, privacy legislation and copyright Productivity Application Microsoft office applications | Accessing computer data/files Performing data encoding Creating presentation materials | Modular Film showing Computer based training (e-learning) Project method | Demonstration & questioning Observation & questioning Third party report Assessment of | 2 hours |

| Unit of Competency | Learning Outcomes | Learning Contents | Practical Activities | Methodologies | Assessment Methods | Nominal Duration |
|--|---|--|---|--|---|------------------|
| | | Business Application Introduction to Basic Programming software | Drafting office communication and documents | On the job training | output product Portfolio Computer- based assessment | |
| | 1.4 Produce/output data using computer system | Computer application in printing, scanning and sending facsimile Types and function of computer peripheral devices | Printing and scanning of office documents and materials Sending of office/ business documents Saving of documents in storage devices CD/DVD USB drives Hard disk drives | Modular Film showing Computer based training (e-learning) Project method On the job training | Demonstration & questioning Observation & questioning Third party report Assessment of output product Portfolio Computer- based assessment | 1 hour |
| | 1.5 Maintain computer equipment and systems | Computer equipment/system basic maintenance procedures Different types of computer viruses Basic file maintenance procedures | Performing cleaning of PC parts/hardware components Scanning/Debugging of computer software and applications Performing cleaning and defragmentation of computer files Performing backup of computer files | Modular Film showing Computer based training (e-learning) Project method On the job training | Demonstration & questioning Observation & questioning Third party report Assessment of output product Portfolio Computer- based assessment | 2 hours |
| 6. Terminate and Connect Electrical wiring and Electronic Circuit | 6.1 Plan and prepare for termination/ connection of electrical wiring/ electronics circuits | Use of hand tools and test instruments / equipment Basic Electrical theory and application OH & S guidelines and procedures | Preparing hand tools and test equipment for termination Preparing electrical/electronic materials for termination | Film Viewing Individualized Learning Direct Student Laboratory Experience On the Job Training | Demonstration and Questioning Assessment of Output Product | 1 hour |

| Unit of Competency | Learning Outcomes | Learning Contents | Practical Activities | Methodologies | Assessment Methods | Nominal Duration |
|-------------------------------------|---|---|--|--|---|------------------|
| | | Basic electrical and electronic devices | | Project Method | | |
| | 6.2 Terminate/ connect electrical wirings/ electronic circuits | Electrical wirings Wiring techniques OH & S principles Specifications and methods for terminating different materials Electronics circuits Soldering techniques and procedures OH & S principles Surface mount soldering techniques Use of lead-free soldering technology | Performing different types of splices Perform soldering techniques and procedures | Film Viewing Individualized Learning Direct Student Laboratory Experience On the Job Training Project Method | Demonstration and Questioning Assessment of Output Product | 4 hours |
| | 6.3 Test termination/ connections of electrical wiring/ electronics circuits | Use of diagnostic equipment Continuity testing and grounding Electrical Electronics Functionality test Electrical Electrical Electrical | Performing continuity test Performing functionality test | Film Viewing Individualized Learning Direct Student Laboratory Experience On the Job Training Project Method | Demonstration and Questioning Assessment of Output Product | 3 hours |
| 7. Test electronic components | 7.1 Determine criteria for testing electronics components | Work Safety requirements and economy of materials with durability Testing Criteria controls effectiveness efficiency bug detection | Determining testing criteria for electronics components | Film Viewing Individualized Learning Direct Student Laboratory Experience On the Job Training | Demonstration and Questioning Assessment of Output Product | 2 hours |

| Unit of Competency | Learning Outcomes | Learning Contents | Practical Activities | Methodologies | Assessment Methods | Nominal Duration |
|-----------------------|---|--|--|--|---|------------------|
| | | functionality, including flow interoperability performance reliability operating parameters | | Project Method | | |
| | 7.2 Plan an approach for component testing | Knowledge in 5S application and observation of required timeframe Work Safety requirements and economy of materials with durability Various testing methods Types of electronic components | Proper use of VOM/DMM Observing OH&S principles Identifying electronics components Identifying testing methods | Film Viewing Individualized Learning Direct Student Laboratory Experience On the Job Training Project Method | Demonstration and Questioning Assessment of Output Product | 2 hours |
| | 7.3 Test components | Materials, tools and equipment uses and specifications Proper care and use of tools Types of electronic components Passive components Active components Dynamic components Hybrid components Testing methods automated debugging inspection platform testing prototyping | Determining testing procedures for electronics components Identifying electronics component parts Applying proper use of testing instruments | Film Viewing Individualized Learning Direct Student Laboratory Experience On the Job Training Project Method | Demonstration and Questioning Assessment of Output Product | 6 hours |

| Unit of Competency | Learning Outcomes | Learning Contents | Practical Activities | Methodologies | Assessment Methods | Nominal Duration |
|-----------------------|----------------------------------|--|---|--|---|------------------|
| | | Measuring capacitance and resistance using VOM/ DMM | | | | |
| | 7.4 Evaluate the testing process | Evaluation of testing process and records system Systems and Processes Analyzing simple circuit using ohms and power law Analyzing series/parallel circuits using ohms and power law Analyzing series/parallel capacitances analyzing series parallel inductors analyzing rectifier circuits analyzing multi- vibrator circuit analyzing logic networks analyzing sequence circuits | Performing data evaluation and records Evaluating functionality and operation of electronic system | Film Viewing Individualized Learning Direct Student Laboratory Experience On the Job Training Project Method | Demonstration and Questioning Assessment of Output Product | 2 hours |

CORE COMPETENCIES 80 hrs

| Unit of Competency | Learning Outcomes | Learning Contents | Practical Activities | Methodologies | Assessment Methods | Nominal Duration |
|--|--|--|---|---|------------------------------------|---------------------|
| 1. Install Mechatronics and Automation Devices | 1.1 Plan and prepare mechatronics and automation devices for installation | Function, specification and configuration of Input and output of mechatronics and automation devices Drawing and wiring circuit interpretation Electrical and electronics symbol applicable for mechatronics and automation Type of wires, cables and connectors Use of basic hand tools Use of test equipment/ instruments for mechatronics and automation | Identifying appropriate mechatronics devices and test equipment Interpreting pneumatics, electro- pneumatics, hydraulics, electro-hydraulics and electrical signs and symbols Interpreting pneumatics, electro- pneumatics, hydraulics, electro-hydraulics and electrical diagrams Following work instruction and manuals Conducting visual inspections on diagrams Using and maintaining test equipment | Lecture Discussion Demonstration Viewing multimedia Structured learning exercises | • Written exam • Practical exam | 8 hours |

| Unit of Competency | Learning Outcomes | Learning Contents | Practical Activities | Methodologies | Assessment Methods | Nominal Duration |
|-----------------------|--|--|--|--|------------------------------------|------------------|
| | 1.2 Install mechatronics and automation devices. | Set-up and testing methodologies and procedures for mechatronics and automation devices Manufacturer's Installation standards for mechatronics and automation devices Handling of devices Safety procedures on installation of mechatronics and automation devices Safety Procedures on installation devices Basic PLC Input/ Output devices wiring and termination Use of PPEs Use on installation tools OSHES policies and procedures on handling of electrical and electronics equipment Identification of work and health hazards | Wirings and installation of mechatronics devices Sensors Relays Timers Counters Motor control devices Electro-pneumatic devices Electro-hydraulic devices PLC input/output Following work instruction and manuals Testing of individual mechatronics and automation devices Implementing safety precautions | Lecture Discussion Demonstration Viewing multimedia Hands-on | • Written exam • Practical exam | 48 hours |

| Unit of Competency | Learning Outcomes | Learning Contents | Practical Activities | Methodologies | Assessment Methods | Nominal Duration |
|-----------------------|---|---|---|--|------------------------------------|---------------------|
| | 1.3 Test installed mechatronics and automation devices. | Safety procedures on testing of devices Testing procedures of installed devices Physical inspection of devices set-up Different types of testing instruments Applicable technical report on device installation | Actual testing of installed devices Configuring input and output mechatronics devices especially sensor technology Using multi-tester to test the functionality and continuity of devices Identifying fault and hazards in installed devices Filling out forms relevant to task performed | Lecture Discussion Demonstration Viewing multimedia Hands-on | • Written exam • Practical exam | 4 hours |

| Unit of Competency | Learning Outcomes | Learning Contents | Practical Activities | Methodologies | Assessment Methods | Nominal Duration |
|---|---|---|--|--|------------------------------------|---------------------|
| 2. Configure and Test Mechatronics and Automation System | 2.1 Plan and prepare for configuration and testing of mechatronics and automation system. | Safety procedures on configuration and testing of system Selection of appropriate materials for system application Drawing and wiring circuit interpretation Electrical and electronics symbol applicable for mechatronics and automation Functionality and operation of different system of mechatronics and automation devices Function test of installed devices Interpret instructional manuals, protocols and methodologies Preventive maintenance of tools and equipment | Following sequence and flow of mechatronics system through flow chart or other technique Acquiring the needed input and output devices on each station of the system Interpreting and analyzing drawings and wiring diagrams for electronics and electrical circuits Following work instruction and manuals Selecting, Using and Maintaining tools and equipment Performing calculation and mensuration Practicing safety in the workplace | Lecture Discussion Demonstration Viewing multimedia | • Written exam • Practical exam | 4 hours |

| Unit of Competency | Learning Outcomes | Learning Contents | Practical Activities | Methodologies | Assessment Methods | Nominal Duration |
|-----------------------|---|---|--|---|---------------------------------|---------------------|
| | 2.2 Check and configure mechatronics and automation system. | Safety procedures on configuring and testing of mechatronics and automation system Logic and sequential circuit International standards for block/circuit diagram applicable to the system Functionality of mechatronics and automation system System conventional operation Safety and hazards in mechatronics and automation system Procedures and methodologies on checking and configuring mechatronics and automation system | Performing the sequence and flow of mechatronics system through ladder diagram or other techniques Using and maintaining tools and equipment Checking and Analyzing the needed input and output devices on each station of the system Interfacing of different station one after the other on a single mechatronics system Checking, identifying fault and solving problems in mechatronics and automation system operation Differentiating the application of each devices on a station and system | Lecture Discussion Demonstration Viewing multimedia Structured learning exercises | Written exam Practical exam | 8 hours |
| Unit of Competency | Learning Outcomes | Learning Contents | Practical Activities | Methodologies | Assessment Methods | Nominal Duration |
|-----------------------|---|---|---|---|---------------------------------|------------------|
| | 2.3 Inspect and test the configured mechatronics and automation system | Procedures on final wiring and termination of configured mechatronics and automation system Procedures on final inspections of configured mechatronics and automation system Procedures on final testing and operation of configured mechatronics and automation system Preparation of technical reports | Following work instructions, manuals and test protocols Analyzing faults and hazards and perform problem solving in mechatronics and automation system Defining the desired outcome on each station in a mechatronics system Using and maintaining tools and test equipment Distinguishing the final output or outcome of the final stage or station of the system Preparing technical reports | Lecture Discussion Demonstration Viewing multimedia Structured learning exercises | Written exam Practical exam | 8 hours |

3.2 TRAINING DELIVERY

- 1. The delivery of training shall adhere to the design of the curriculum. Delivery shall be guided by the principles of competency-based TVET.
 - a. Course design is based on competency standards set by the industry or recognized industry sector; (Learning system is driven by competencies written to industry standards)
 - b. Training delivery is learner-centered and should accommodate individualized and self-paced learning strategies;
 - c. Training can be done on an actual workplace setting, simulation of a workplace and/or through adoption of modern technology.
 - d. Assessment is based in the collection of evidence of the performance of work to the industry required standards;
 - e. Assessment of competency takes the trainee's knowledge and attitude into account but requires evidence of actual performance of the competency as the primary source of evidence.
 - f. Training program allows for recognition of prior learning (RPL) or current competencies;
 - g. Training completion is based on satisfactory performance of all specified competencies.
- 2. The competency-based TVET system recognizes various types of delivery modes, both on-and off-the-job as long as the learning is driven by the competency standards specified by the industry. The following training modalities and their variations/components may be adopted singly or in combination with other modalities when designing and delivering training programs:

2.1. Institution- Based:

- Dual Training System (DTS)/Dualized Training Program (DTP) which contain both in-school and in-industry training or fieldwork components. Details can be referred to the Implementing Rules and Regulations of the DTS Law and the TESDA Guidelines on the DTP;
- Distance learning is a formal education process in which majority of the instruction occurs when the students and instructor are not in the same place. Distance learning may employ correspondence study, audio, video, computer technologies or other modern technology that can be used to facilitate learning and formal and non-formal training. Specific guidelines on this mode shall be issued by the TESDA Secretariat.

• The traditional classroom-based or in-center instruction may be enhanced through use of learner-centered methods as well as laboratory or field-work components.

2.2 Enterprise-Based:

- Formal Apprenticeship Training within employment involving a contract between an apprentice and an enterprise on an approved apprenticeable occupation.
- Enterprise-based Training- where training is implemented within the company in accordance with the requirements of the specific company. Specific guidelines on this mode shall be issued by the TESDA Secretariat.

3.3 TRAINEE ENTRY REQUIREMENTS

The trainees who wish to enter the course should possess the following requirements:

- Must have completed at least 10 yrs. basic education or an alternative learning systems (ALS) certificate of achievement with grade 10 equivalent holder
- Can communicate orally & in writing
- Can perform basic mathematical computations

This list does not include specific institutional requirements such as written entrance exam, and other that may be required of the trainees by the school or training center delivering TVET program.

3.4 LIST OF TOOLS, EQUIPMENT AND MATERIALS

Recommended list of tools, equipment and materials for the training of 25 trainees for Mechatronics Servicing NC II:

| TOOLS | | EQUIPMENT | | MATERIAL | | |
|--------|---------------------------|-----------|-------------------------------------|----------|---------------------------|--|
| Qty. | Description | Qty. | Description | Qty. | Description | |
| 10 pcs | Long-nosed pliers | 10 pcs | Multimeters (Analog/ Digital) | 1 spool | Solder lead | |
| 10 pcs | Diagonal cutters | 1 pc. | Air compressor | 1 spool | Shielded cable | |
| 10 pcs | Standard screwdrivers | 3 pcs | Transmitters or Transducers | 1 lot | Terminal lugs | |
| 10 pcs | Phillips screwdrivers | 5 pcs | Regulated DC power supplies | 1 lot | Terminal strips/blocks | |
| 10 pcs | Electrical pliers | 10 pcs | Cylinder Actuator | 25 pcs | Cotton gloves | |
| 10 pcs | Soldering iron | 10 pcs | Buzzers | 1 lot | Plastic tubing | |
| 10 pcs | Adjustable wrench | 25 pcs | Industrial panel switches | 1 lot | Quick-connect fittings | |
| 5 pcs | Wire stripper | 10 pcs | Indicating lamps | 10 rolls | Electrical tape | |
| 5 pcs | Crimping tool | 10 pcs | Directional solenoid valves | 1 lot | Wire markers | |
| 5 sets | Allen wrench | 5 pcs | Pressure gage | 1 lot | Cable ties | |
| 5 sets | Precision screwdrivers | 5 pcs | Filter-Regulator- Lubricator set | | | |
| | | 5 pcs | Limit switches | | | |
| | | 10 pcs | Photoelectric switches | | | |
| | | 10 pcs | Proximity switches | | | |
| | | 25 pcs | Relays | | | |
| | | 10 pcs | Magnetic contactors | | | |
| | | 10 pcs | Timers | | | |
| | | 10 pcs | Counters | | | |
| | | 2 pcs | Desktop/Laptop PC | | | |
| | | 5 pcs. | Safety helmet | | | |
| | | 5 pcs. | Safety harness | | | |
| | | 5 pcs. | Safety glasses/goggles | | | |
| | | 5 pcs. | Ear plugs/ear muffs | | | |
| | | 5 pcs. | Gas mask | | | |
| | | 5 pcs. | Face shield | | | |
| | | 2 pcs. | 20 I/O's PLC | | | |

3.5 TRAINING FACILITIES

Based on class size of 25 students/trainees the space requirements for the teaching/learning and circulation areas are as follows:

| TEACHING/LEARNING AREAS | SIZE IN METERS | AREA IN SQ. METERS | QTY | TOTAL AREA IN SQ. METERS |
|-------------------------------------|-------------------|-----------------------|-----|-----------------------------|
| Lecture Area | 5 x 8 | 40 | 1 | 40 |
| Laboratory Area | 5 x 8 | 40 | 1 | 40 |
| Learning Resource Area | 4 x 5 | 20 | 1 | 20 |
| Tool Room / Storage Area | 4 x 5 | 20 | 1 | 20 |
| Wash ,Toilet & Locker Room | 1 x 2 | 2 | 1 | 2 |
| Total | | | | 122 |
| Facilities /Equipment/Circulation** | | | | 36 |
| Total Area | | | | 158 |

** Area requirement is equivalent to 30% of the total teaching/learning areas

3.6 TRAINERS QUALIFICATIONS

Mechatronics Servicing NC II

- Holder of National TVET Trainer's Certificate (NTTC) Level 1 in Mechatronics Servicing NCII or higher;
- Must have at least 2 years relevant industry experience.

3.7 INSTITUTIONAL ASSESSMENT

Institutional assessment is undertaken by trainees to determine their achievement of units of competency. A certificate of achievement is issued for each unit of competency.

The result of the institutional assessment may be considered as evidence for the assessment for national certification.

SECTION 4: ASSESSMENT AND CERTIFICATION ARRANGEMENTS

Competency Assessment is the process of collecting evidence and making judgments whether competency has been achieved. The purpose of assessment is to confirm that an individual can perform to the standards expected at the workplace as expressed in relevant competency standards.

The assessment process is based on evidence or information gathered to prove achievement of competencies. The process may be applied to an employable unit(s) of competency in partial fulfillment of the requirements of the national qualification.

4.1 NATIONAL ASSESSMENT AND CERTIFICATION ARRANGEMENTS

- 4.1.1. To attain the National Qualification of the qualification, the candidate must demonstrate in all the units listed in Section 1. Successful candidates shall be awarded a **National Certificate II** signed by the TESDA Director General.
- 4.1.2. The qualification of **Mechatronics Servicing NC II** may be attained through accumulation of Certificates of Competency (COCs) in all the following units of competencies:
 - 4.1.2.1. Install Mechatronics and Automation Devices
 - 4.1.2.2. Configure and Test Mechatronics and Automation System

Successful candidates shall be awarded a **Certificate of Competency** (COC) in each of the core units.

- 4.1.3. Accumulation and submission of all COCs acquired for the relevant units of competency comprising a qualification, an individual shall be issued the corresponding National Certificate (NC).
- 4.1.4. Assessment shall focus on the core units of competency. The basic and common units shall be integrated or assessed concurrently with the core units.
- 4.1.5. The following are qualified to apply for assessment and certification:
 - 4.1.5.1. Graduate of formal and non-formal including enterprise-based training programs.
 - 4.1.5.2. Experienced workers (wage employed or self employed)
- 4.1.6. The existing NCs or COCs in Mechatronics Servicing NC II shall be in effect until the said NCs or COCs have expired. The NCs or COCs may be renewed provided that the holders present evidence that they are currently or have been employed in mechatronics and/or industrial automation job for the past three (3) years.

4.1.7. The conduct of assessment and issuance of certificates shall follow the procedures manual and implementing guidelines developed for the purpose.

4.2 COMPETENCY ASSESSMENT REQUISITE

4.2.1 Self-Assessment Guide. The self-assessment guide (SAG) is accomplished by the candidate prior to actual competency assessment. SAG is a pre-assessment tool to help the candidate and the assessor determine what evidence is available, where gaps exist, including readiness for assessment.

This document can:

- a. Identify the candidate's skills and knowledge
- b. Highlight gaps in candidate's skills and knowledge
- c. Provide critical guidance to the assessor and candidate on the evidence that need to be presented
- d. Assist the candidate to identify key areas in which practice is needed or additional information or skills that should be gained prior `
- 4.2.2 Accredited Assessment Center. Only Assessment Center accredited by TESDA is authorized to conduct competency assessment. Assessment centers undergo a quality assured procedure for accreditation before they are authorized by TESDA to manage the assessment for National Certification.
- 4.2.3 Accredited Competency Assessor. Only accredited competency assessor is authorized to conduct assessment of competence. Competency assessors undergo a quality assured system of accreditation procedure before they are authorized by TESDA to assess the competencies of candidates for National Certification.

GLOSSARY OF TERMS

GENERAL

- 1) **Certification -** is the process of verifying and validating the competencies of a person through assessment
- 2) **Certificate of Competency (COC)** is a certification issued to individuals who pass the assessment for a single unit or cluster of units of competency
- 3) **Common Competencies** are the skills and knowledge needed by all people working in a particular industry
- 4) **Competency** is the possession and application of knowledge, skills and attitudes to perform work activities to the standard expected in the workplace
- 5) **Competency Assessment -** is the process of collecting evidence and making judgments on whether competency has been achieved
- 6) **Competency Standard (CS)** is the industry-determined specification of competencies required for effective work performance
- 7) **Context of Assessment** refers to the place where assessment is to be conducted or carried out
- 8) **Core Competencies** are the specific skills and knowledge needed in a particular area of work industry sector/occupation/job role
- 9) **Critical aspects of competency -** refers to the evidence that is essential for successful performance of the unit of competency
- 10) **Elective Competencies** are the additional skills and knowledge required by the individual or enterprise for work
- 11) **Elements** are the building blocks of a unit of competency. They describe in outcome terms the functions that a person performs in the workplace.
- 12) Evidence Guide is a component of the unit of competency that defines or identifies the evidences required to determine the competence of the individual. It provides information on critical aspects of competency, underpinning knowledge, underpinning skills, resource implications, assessment method and context of assessment
- 13) Level refers to the category of skills and knowledge required to do a job
- 14) **Method of Assessment** refers to the ways of collecting evidence and when, evidence should be collected

- 15) **National Certificate (NC)** is a certification issued to individuals who achieve all the required units of competency for a national qualification defined under the Training Regulations. NCs are aligned to specific levels within the PTQF
- 16) **Performance Criteria** are evaluative statements that specify what is to be assessed and the required level of performance
- 17) **Qualification** is a cluster of units of competencies that meets job roles and is significant in the workplace. It is also a certification awarded to a person on successful completion of a course in recognition of having demonstrated competencies in an industry sector
- 18) **Range of Variables** describes the circumstances or context in which the work is to be performed
- 19) **Recognition of Prior Learning (RPL)** is the acknowledgement of an individual's skills, knowledge and attitudes gained from life and work experiences outside registered training programs
- 19) **Resource Implication -** refer to the resources needed for the successful performance of the work activity described in the unit of competency. It includes work environment and conditions, materials, tools and equipment
- 20) **Basic Competencies -** are the skills and knowledge that everyone needs for work
- 21) Training Regulations (TR) refers to the document promulgated and issued by TESDA consisting of competency standards, national qualifications and training guidelines for specific sectors/occupations. The TR serves as basis for establishment of qualification and certification under the PTQF. It also serves as guide for development of competency-based curricula and instructional materials including registration of TVET programs offered by TVET providers
- 22) **Underpinning Knowledge -** refers to the competency that involves in applying knowledge to perform work activities. It includes specific knowledge that is essential to the performance of the competency
- 23) Underpinning Skills refers to the list of the skills needed to achieve the elements and performance criteria in the unit of competency. It includes generic and industry specific skills
- 24) **Unit of Competency** is a component of the competency standards stating a specific key function or role in a particular job or occupation; it is the smallest component of achievement that can be assessed and certified under the PTQF

- 25) **Actuator:** In a closed-loop control system, that part of the final control element that translates the control signal into action by the control device.
- 26) **Assembler:** A program that translates assembly language instructions into machine language instructions.
- 27) **Assembly Language:** A machine oriented language in which mnemonics are used to represent each machine language instruction. Each CPU has its own specific assembly language.
- 28) **Automation**: (1) The conversion to and implementation of procedures, processes, or equipment by automated means. (2) Industrial open- or closed-loop control systems in which the manual operation of controls is replaced by servo operation.
- 29) CAD: Computer-Aided Design is the use of high-resolution graphics in a wide range of design activities, allowing quick evaluation and modification of intent. It is commonly used to design architectural, mechanical and electrical engineering drawings.
- 30) **Calibration:** The process of adjusting an instrument or compiling a deviation chart so that its reading can be correlated to the actual value being measured.
- 31) **CAM**: Computer-Aided Manufacturing is the use of computer technology to generate data to control part or all of a manufacturing process.
- 32) **Conveyor:** A horizontal, inclined or vertical device for moving or transporting bulk materials, packages, or objects in a path predetermined by the design of the device and having points of loading and discharge fixed, or selective.
- 33) Ergonomics -- "The systematic application of knowledge about the psychological, physical, and social attributes of human beings in the design and use of all things which affect a person's working conditions: equipment and machinery, the work environment and layout, the job itself, training and the organization of work." (Human systems Inc).
- 34) **HMI:** Human Machine Interface (HMI) is a software application (typically a Graphical User Interface or GUI) that present information to the operator about the state of a process, and to accept and implement the operators control instructions. It may also interpret the plant information and guide the interaction of the operator with the system. Also known as Man Machine Interface (MMI).
- 35) **PID control**: Proportional plus Integral plus Derivative control is used in processes where the controlled variable is affected by long downtimes.
- 36) PLC (Programmable Logic Controller) : A class of industrially hardened devices that provides hardware interface for input sensors and output actuators. PLCs can be programmed using relay ladder logic to control the outputs based on input conditions and / or algorithms contained in the memory of the PLC.

- 37) **Robotics**: The study of the design and use of robots, particularly for their use in manufacturing and related processes.
- 38) **Sensor:** A transducer whose input is a physical phenomenon and whose output is a quantitative measure of the phenomenon.
- 39) Sequence control: The control of a series of machine movements, with the completion of one movement initiating the next. The extent of movements is typically not specified by numerical input data.
- 40) **Servomechanism**: An automatic device for controlling large amounts of power by means of small amounts of power.
- 41) **Servomotor**: A power-driven mechanism that supplements a primary control operated by a comparatively feeble force (as in a servomechanism).
- 42) **Simulation**: (1) A device, system, or computer program that represents certain features of the behavior of a physical or abstract system. Vendors of planning and scheduling, forecasting and demand management, and other types of decision-support systems make growing use of simulation to compare the consequences of alternative courses of action.
- 43) **Software**: The entire set of programs, procedures, and related documentation associated with a computer.
- 44) **Systems integration**: The ability of computers, instrumentation, and equipment to share data or applications with other components in the same or other functional areas.
- 45) Transducer: A device that converts signals from one physical form to another.

BASIC COMPETENCIES

| Receive and Respond to Workplace Communication | Work with Others | Demonstrate work values | Practice basic housekeeping procedures | Participate in Workplace Communication | |
|---|---|---|--|--|--|
| Work in a Team Environment | Practice career professionalism | Practice occupational health and safety procedures | Lead Workplace Communication | Lead Small Team | |
| Develop and practice negotiation skills | Solve Problems Related to Work Activities | Use mathematical concepts and techniques | Use relevant technologies | Utilize Specialist Communication Skills | |
| Develop Team and Individuals | Apply Problem Solving Techniques in the Workplace | Collect, analyze and organize information | Plan and Organize Work | Promote environmental protection | |

COMMON COMPETENCIES

| Use Hand Tools | Perform Mensuration and Calculation | Prepare and Interpret Technical Drawing | Apply Quality Standards | Perform Computer Operations |
|--|---|---|----------------------------|--------------------------------|
| Terminate and Connect Electrical Wiring and Electronic Circuits | Test Electronic Components | | | |

CORE COMPETENCIES

| Install Instrumentation and Control Devices Devices Calibrate Instrumentation and Control Devices | | Configure Instrumentation and Control Devices | Loop Check Instrumentation and Control Devices | Maintain and Repair Instrumentation & Control Devices |
|---|---|---|---|--|
| Start-up Instrumentation and Control Systems | Diagnose and Troubleshoot Instrumentation and Control Systems | Install Mechatronics and Automation Devices | Configure & Test Mechatronics and Automation System | Maintain and Repair PLC-based Mechatronics and Automation System |
| Develop Mechatronics and Automation Control Circuits & PLC Software Application Programs | Develop PLC and HMI software application program | Diagnose and Troubleshoot Mechatronics and Automation System | Commission PLC- and HMI-based Mechatronics and Automation System | Develop Motion Control and System Configuration |
| Service and Repair Audio Systems and Products | Service and Repair Video Systems and Products | Service and Repair Business Machines | Assemble and Disassemble Consumer Electronic Products | Maintain and Repair Electronically Controlled Domestic Appliances |
| Maintain and Repair Audio-Video Products and Systems | Maintain and Repair Cellular Phones | Commission Consumer Electronic Products and Systems | Develop Servicing Systems for Consumer Electronic Products | Train service technician |
| Manage Servicing Systems for Consumer Electronics Products and Systems | Train service technician supervisors | | | |

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